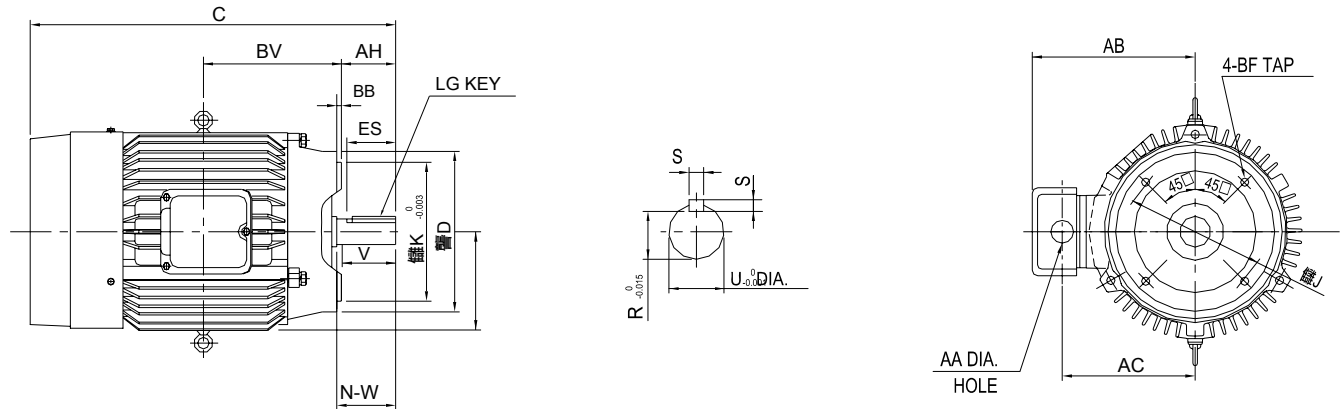


INDEX	SAS001196
REV. LEVEL	0
SHEET	1 OF 1



UNITS: INCHES

FRAME SIZE	FLANGE						
	AH	AJ	AK	BB	BD	BF TAP	BV
254TC	3.75	7.250	8.500	0.25	10.00	1/2"-13UNC	8.625
256TC	3.75	7.250	8.500	0.25	10.00	1/2"-13UNC	9.500

FRAME SIZE	MOTOR DIMENSIONS	CONDUIT BOX		
	C	AA	AB	AC
254TC	23.40	2.05	10.8	8.82
256TC	25.10	2.05	10.8	8.82

FRAME SIZE	SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	N-W	V	U	R	S	ES	LS	OS	
254TC/256TC	4.00	3.75	1.625	1.416	0.375	2.91	6310ZZ	6208ZZ	300 lbs.

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT.
 2. CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS AND MAY BE MOUNTED ON OPPOSITE SIDE ON SPECIAL ORDER.
 3. KEY DIMENSIONS EQUAL S x S x 2.88 (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME.

CERTIFIED DATA

ALL DATA SUBJECT TO CHANGE WITHOUT NOTICE FOR CONSTRUCTION USE ONLY CERTIFIED DATA

CUSTOMER: _____ P.O. NO.: _____ TAG NO.: _____

MOTOR MODEL NO.: **0204FTSA24A-P** TOSHIBA FILE NO.: _____

HP: **20** RPM (SYN.): **1800** VOLTAGE: **230/460** Hz: **60**

FRAME SIZE: **256TC** LOG NO.: _____ LOG REV. LEVEL: _____

REMARKS: _____

PER: _____ ISSUE DATE: _____ SUPERSEDES: _____

TOSHIBA/HOUSTON

TOTALLY-ENCLOSED

FAN-COOLED

C-FACE MOUNTED

Fr. 254TC-256TC

SAS-001196

TOSHIBA INTERNATIONAL CORPORATION
Industrial Division / Houston Motor Plant

**SQUIRREL CAGE INDUCTION MOTOR
 PERFORMANCE SPECIFICATIONS**

INDEX	MPCF-1033
SHEET NO.	1 of 1
ISSUED	11/08/96
SUPERSEDES	10/06/95
REVISION	1
WRITTEN BY	R. EVANS
APPROVED BY	<i>Jay Bugbee</i>

Customer Tag:

CUSTOMER:
 TIC SR No.:
 Customer PO:

MOTOR NAMEPLATE DATA

H.P.: 20	VOLTS: 230/460	3 Ø / 60	Hz	S. RPM: 1800
FRAME: 256TC	ENCL: TEFC	FLAMPS: 49.20/24.60		FLRPM: 1755
FORM: FCKL1	S.F.: 1.15	NEMA DESIGN: B		INSUL CLASS: F
TYPE: TIKK	AMB.: 40	CODE: G		DUTY: CONT.
MODEL No.: 0204FTSA24A-P		kW:		Serial No.:
NOM. EFF.:	MIN. EFF.: 89.5	P.F.: 86.0		

AMPERAGE Locked Rotor: 145	TORQUES FULL LOAD (lb-ft.): 59.8 LOCKED ROTOR (%): 220 BREAK DOWN (%): 290	** BEARINGS: Drive End: 6310ZZ Opposite Drive End: 6208ZZ
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EFFICIENCY (%) FULL LOAD: 91.0 3/4 LOAD: 91.5 1/2 LOAD: 91.0	POWER FACTOR (%) FULL LOAD: 86.0 3/4 LOAD: 82.5 1/2 LOAD: 73.5
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ALL CHARACTERISTICS ARE AVERAGE EXPECTED VALUES BASED UPON RATED VOLTAGE, FREQUENCY AND SINEWAVE POWER INPUT.

* TEMPERATURE RISE WILL BE CONSISTENT WITH INSULATION, AMBIENT AND SERVICE FACTOR AS DEFINED BY NEMA-MG-12.43 OR -20.40.

** BEARINGS ARE THE ONLY RECOMMENDED SPARE PART(S).

CERTIFIED BY:
DATE:

TOSHIBA

Reliability in Motion

TOSHIBA INTERNATIONAL CORPORATION

INDUSTRIAL DIVISION

PO BOX 40906

HOUSTON TX 77240

(713) 466-0277

(800) 231-1412

FAX (713) 466-8773

SPARE PARTS (RECOMMENDED)

OTHER THAN THE GREASE USED FOR RE-GREASABLE BEARINGS, **TOSHIBA** ADVISES THAT THERE ARE NO "USE" PARTS. THE ONLY INSURANCE SPARES THAT **TOSHIBA** SUGGESTS FOR THESE SQUIRREL CAGE INDUCTION MOTORS ARE INDUSTRY STANDARD, AND COMMERCIALY AVAILABLE ANTI-FRICTION BEARINGS, AS NOTED BELOW.

MOTOR COMPONENTS (SUCH AS TERMINAL BOXES, FAN COVERS, MACHINED PARTS) ARE AVAILABLE UPON SPECIAL REQUEST. IN THIS CASE, PLEASE ADVISE OUR ORDER ENTRY DEPARTMENT THE MODEL AND SERIAL NUMBERS (FOUND ON THE MOTOR NAMEPLATE) , AND A DESCRIPTION OF THE COMPONENT REQUIRED. THEY WILL THEN FURNISH THE CURRENT PART NUMBER, PRICE AND AVAILABILITY.

(NOTE: OUR INTERNAL PART NUMBERS ARE SUBJECT TO CHANGE WITHOUT NOTICE, AND ARE NOT PUBLISHED).

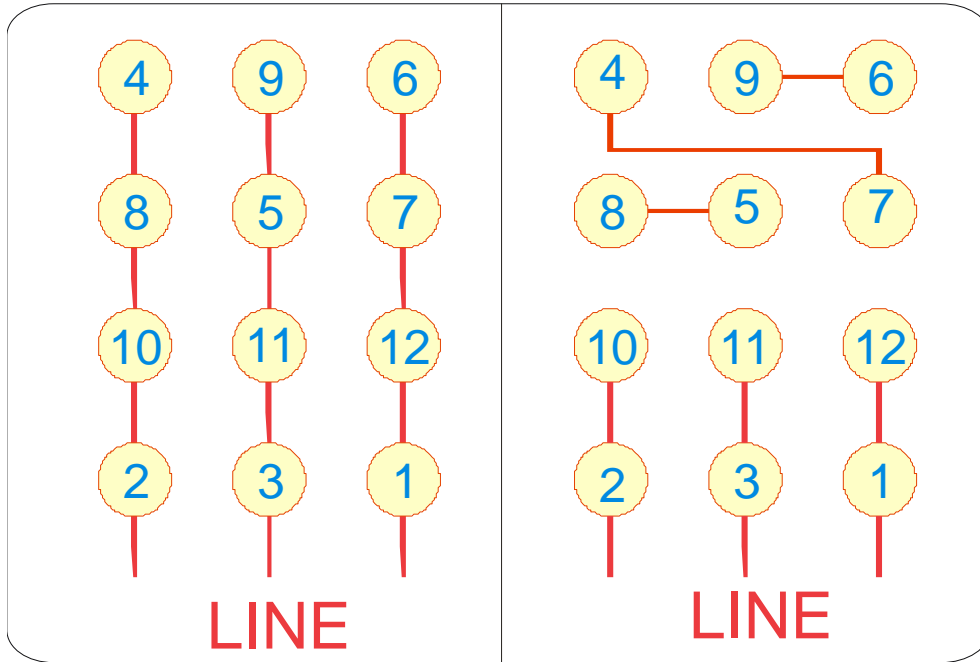
PLEASE ADVISE IF YOU HAVE ANY QUESTIONS.

CUSTOMER:
PURCHASE ORDER #
Customer Tag:

TOSHIBA FILE #
MODEL # 0204FTSA24A-P
HP / RPM / ENCL / FRAME: 20 / 1800 / TEFC / 256TC
DRIVE END BEARING: 6310ZZ
OPPOSITE DRIVE END BEARING: 6208ZZ

Prepared By:
Date:

Three Phase Motor Wiring Diagram
"Across The Line" (Full Voltage) Starting



Customer Name:	
PO No.:	
Customer Tag:	
TIC File No.:	
Motor Model No. 0204FTSA24A-P	

For Further Information Regarding Toshiba motor starting, maintenance or wiring,
Please refer to the "Toshiba - A Quality Product for World Energy" Installation and
Maintenance Manual, or contact the Toshiba Low Voltage Motor Marketing Department.
(800) 231-1412

Prepared By:
Date: