

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324T	14.9	12.7	26.1	8.00	1.0	3.4	3.2	10.4	16.6	16.9	2.4	2.00	14.0	11.5	11.0	2.6	9.7	7.1

FRAME SIZE	MOUNTING				SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	OS		
324T	6.25	10.50	0.69	5.25	5.25	5.00	2.125	1.845	0.500	3.88	6313C3	6312C3	520 lbs.		

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
 FRAME SIZE: _____ PRODUCT TYPE: DRY KILN ODP EQP III, EPACT, & HIGH EFFICIENCY
 COMMENTS: CONOCO PHILLIPS TRITON 460 GREASE, 8 FT LEADS, CLASS H INSULATION
 SUITABLE FOR 90°C, 115°C, OR 135°C

PER: _____ DATE: _____

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- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

STANDARD (NO AUX. BOXES)
 RTD AUX. BOX
 SPACE HEATER AUX. BOX
 BEARING RTD's

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DRY KILN OPEN DRIP-PROOF
 HORIZONTAL FOOT-MOUNTED
 3 PHASE INDUCTION MOTOR
 F1 ASSEMBLY

XT SERIES
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TYPICAL MOTOR PERFORMANCE DATA

Model: 0208DPKB11A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	900	324T	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	H	1.15	CONT	89.5	B	G	90 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	30.0	90.0	70.5
¾ Load	15.00	11.2	26.1	89.5	63.5
½ Load	10.00	7.5	22.3	88.0	51.5
¼ Load	5.00	3.7	19.8	80.2	29.4
No Load			15.2		5.8
Locked Rotor			145.00		53.9

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
117	280	195	230	11.12

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
44	32	-	6313C3	6312C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family: Dry Kiln 90C
Mounting: Footed, Shaft: T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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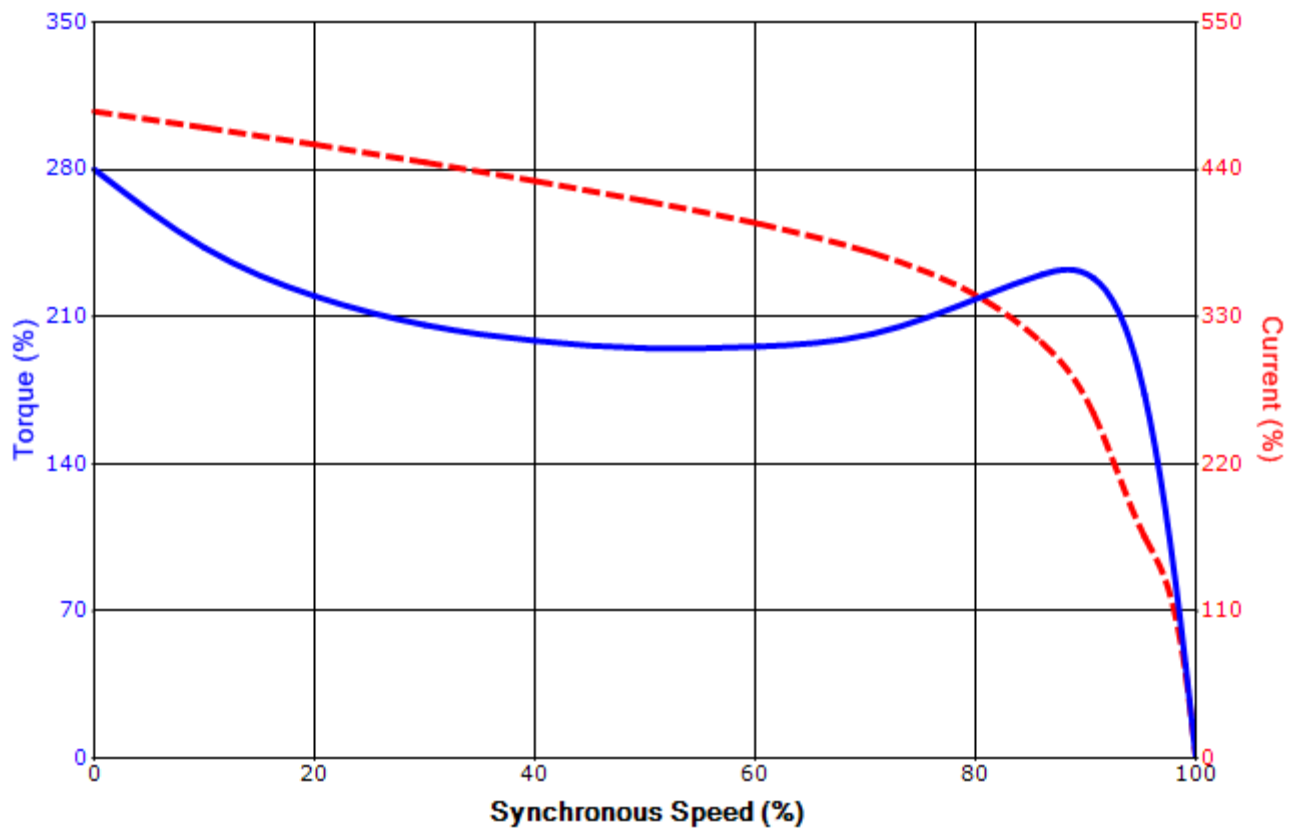
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: 0208DPKB11A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	900	324T	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	H	1.15	CONT	89.5	B	G	90 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
145.00	11.12	117	280	195			230	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	6/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram 3 Leads - Wye Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one
of them will be labeled with the appropriate lead number.