

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
284T	12.8	11.3	23.5	7.00	0.6	3.2	3.2	9.4	14.5	14.8	2.4	1.50	12.4	10.0	9.6	2.8	7.0	6.1

FRAME SIZE	MOUNTING					SHAFT EXTENSION					KEY SEAT			BEARINGS			MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS					
284T	5.50	9.50	0.56	4.75	4.62	4.38	1.875	1.591	0.500	3.25	6312ZC3	62112C3	360 lbs.				

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: DRY KILN ODP EGP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: CONOCO PHILLIPS TRITON 460 GREASE, 8 FT LEADS, CLASS H INSULATION  
 SUITABLE FOR 90°C, 115°C, OR 135°C

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

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- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 3.25 FOR T AND S x S x 1.87 FOR TS (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

STANDARD (NO AUX. BOXES)  
 RTD AUX. BOX  
 SPACE HEATER AUX. BOX  
 BEARING RTD's

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 DRY KILN OPEN DRIP-PROOF  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0254DPKB11A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1765	284T	460	60	3	33
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	H	1.15	CONT	91	B	G	90 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	32.4	91.0	79.0
¾ Load	18.75	14.0	26.0	91.0	74.0
½ Load	12.50	9.3	20.7	89.5	63.0
¼ Load	6.25	4.7	16.9	83.4	41.3
No Load			14.3		6.1
Locked Rotor			182.50		51.0

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
74.4	195	175	235	2.86

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	7	-	6312ZC3	6211ZC3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family: Dry Kiln 90C  
Mounting: Footed, Shaft: T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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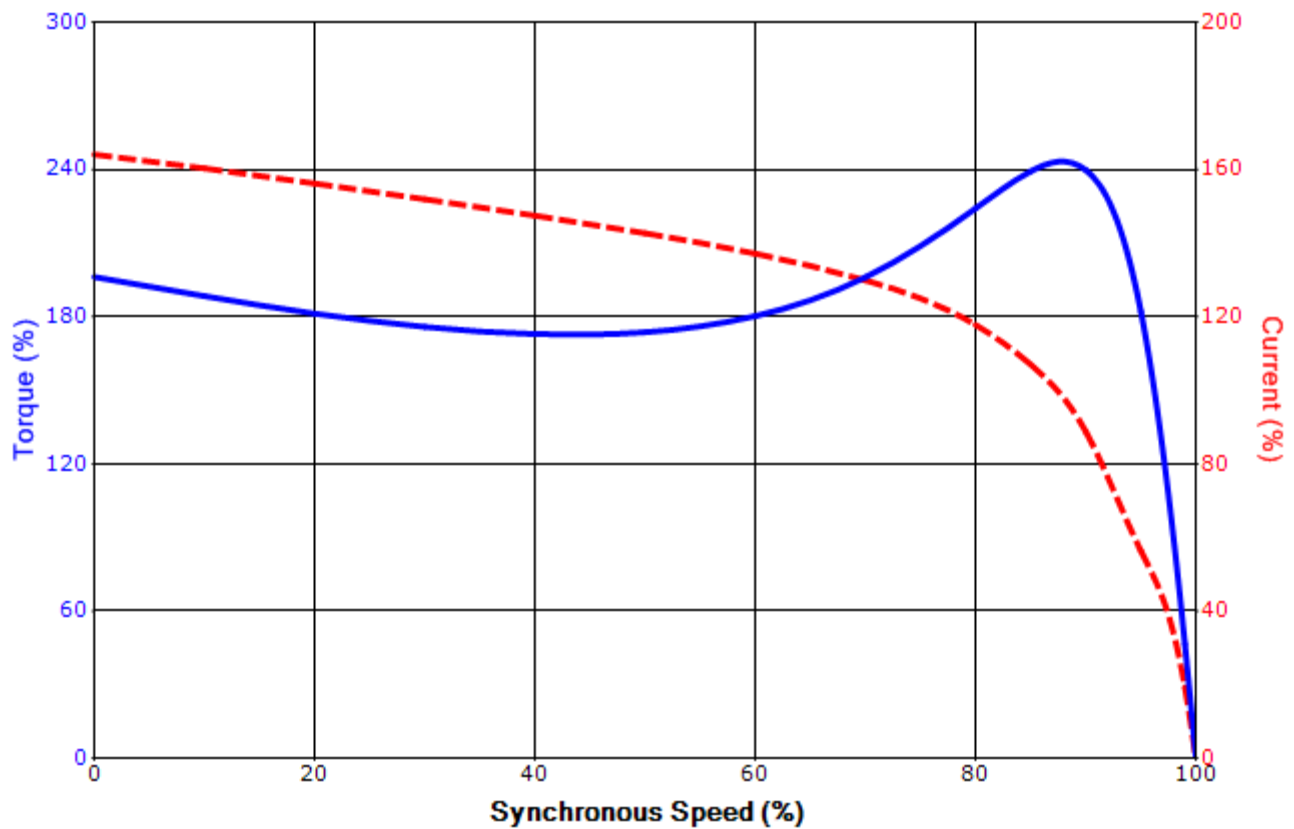
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/18/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0254DPKB11A

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1765	284T	460	60	3	33
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	H	1.15	CONT	91	B	G	90 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
182.50	2.86	74.4	195	175			235	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/18/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

### Motor Connection Diagram 3 Leads - Wye Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.