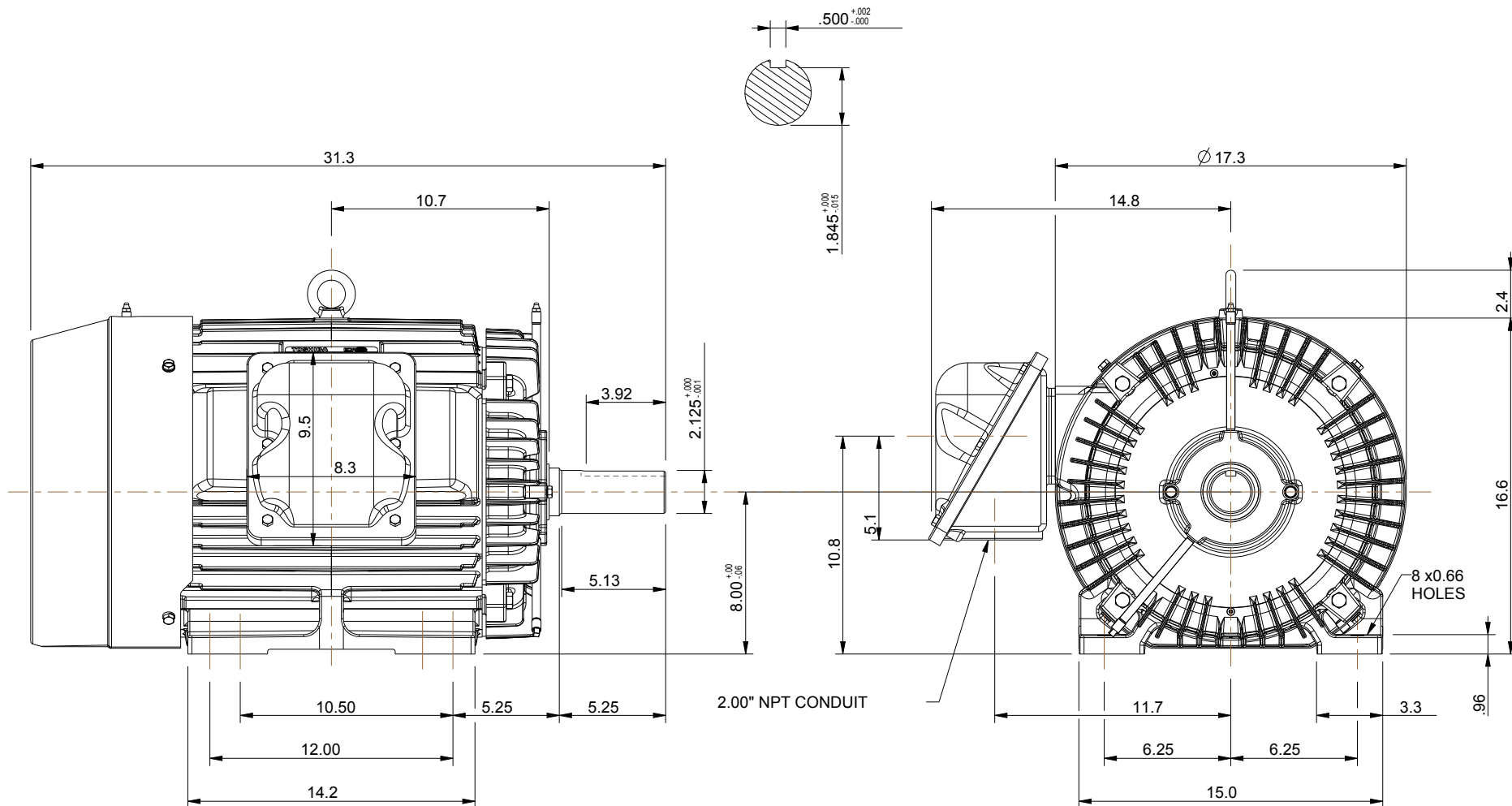




NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)

0.500" x 0.500" x 3.88"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

320T TEFC FRAME F1 ASSEMBLY

MDSLVO01-06

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

651 lbs.
295 kgs.

NO	REVISION	DRAWN BY	DATE	CHECK
1	CHANGED "H" DIMENSION FROM 0.67	MO	04/17/14	JR
0	FIRST ISSUE	N. MOMIN	09/02/10	JR
NO				

EQP Global SD
XT SERIES

DRAWN BY: N. MOMIN
CHECK BY: J. RUSSELL
APPROVED BY:
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: 0256SDSR41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324T	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	31.0	93.3	81.4
¾ Load	18.75	14.0	24.4	93.1	78.1
½ Load	12.50	9.3	18.9	91.7	68.8
¼ Load	6.25	4.7	14.8	85.1	46.2
No Load			12.4		
Locked Rotor			182.50		

Torque				Rotor wk² Inertia (lb-ft²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
111	245	215	290	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312ZC3	6312ZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQP Global SD
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values. The declared locked rotor current has a tolerance of 20%.

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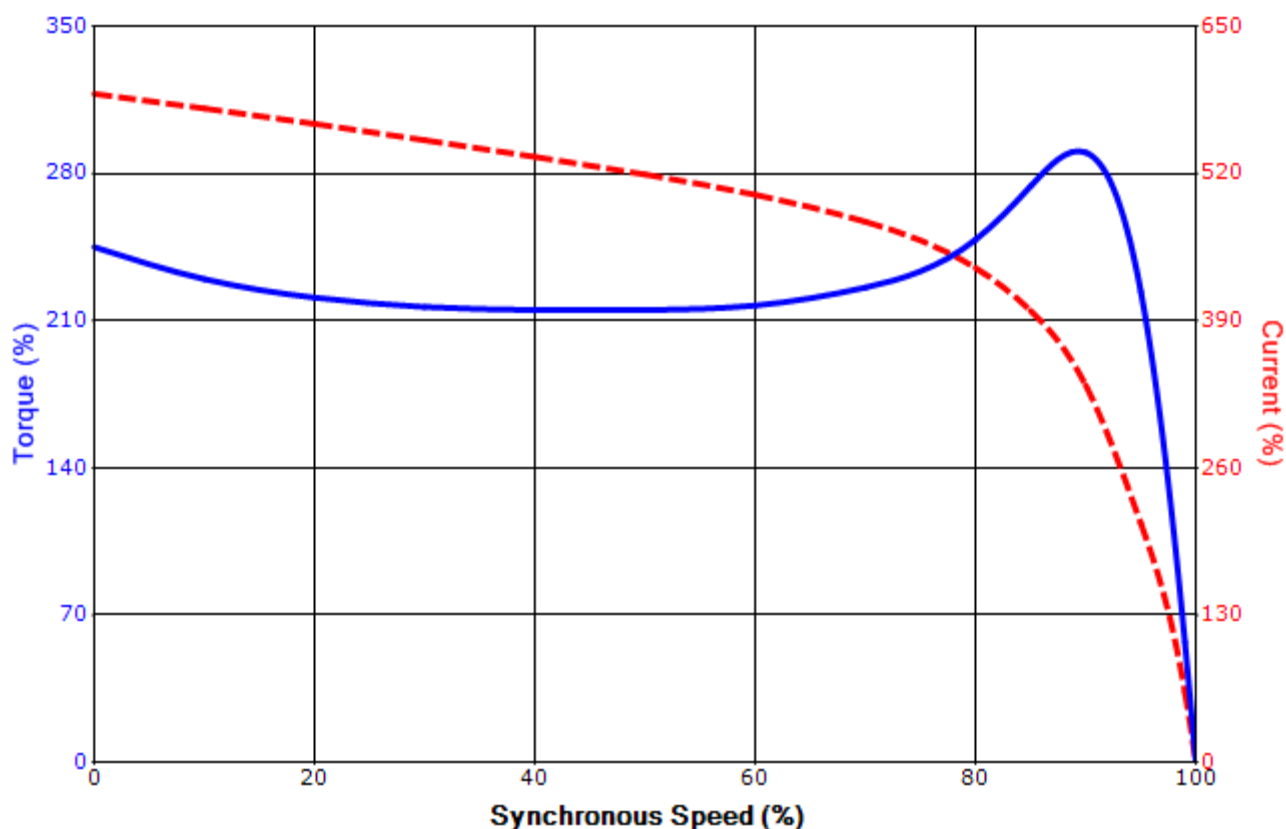
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	7/31/2013

SPEED TORQUE/CURRENT CURVE

Model: 0256SDSR41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324T	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)		Break Down (%)		
182.50	11.30	111	245	215		290		

Design Values



Customer			wk ² Load Inertia (lb-ft ²)	-
Customer PO			Load Type	-
Sales Order			Voltage (%)	100
Project #			Accel. Time	-

Tag:

All characteristics are average expected values.

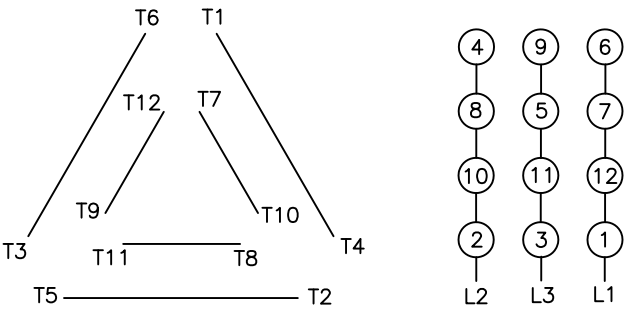
TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

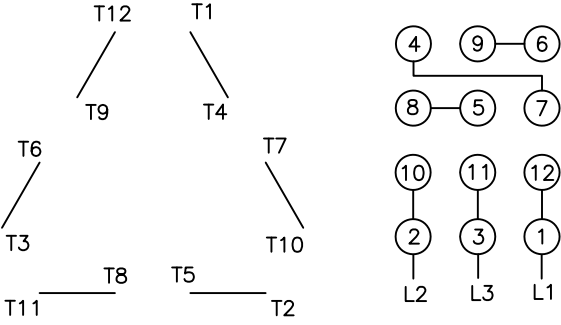
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.