

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
254T/256T	12.3	11.7	24.2	6.25	0.8	2.3	0	9.0	13.4	13.0	2.0	1.25	12.3	9.9	6.25	2.8	7.0	6.1
FRAME SIZE	MOUNTING											SHAFT EXTENSION		KEY SEAT		BEARINGS		MAXIMUM WEIGHT
254T/256T	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	6309UU	6208UU	310 lbs.			

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: IIEFC EGP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

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- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 2.88 (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. THIS DIMENSION EQUALS 2F FOR 254T MOUNTING
  6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN, OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

STANDARD (NO AUX. BOXES)  
 RTD AUX. BOX  
 SPACE HEATER AUX. BOX  
 BEARING RTD's

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 TOTALLY-ENCLOSED FAN-COOLED  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B0202FLF2OSH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	2	3530	256T	575	60	3	18
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	92.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	17.5	92.5	92.9
¾ Load	15.00	11.2	13.2	93.2	92.3
½ Load	10.00	7.5	9.3	93.2	88.9
¼ Load	5.00	3.7	5.8	84.8	76.0
No Load			3.3		9.0
Locked Rotor			116.00		38.2

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
29.8	200	200	280	2.07

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
29	12	-	6309UUC3	6208UU	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQPIII  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

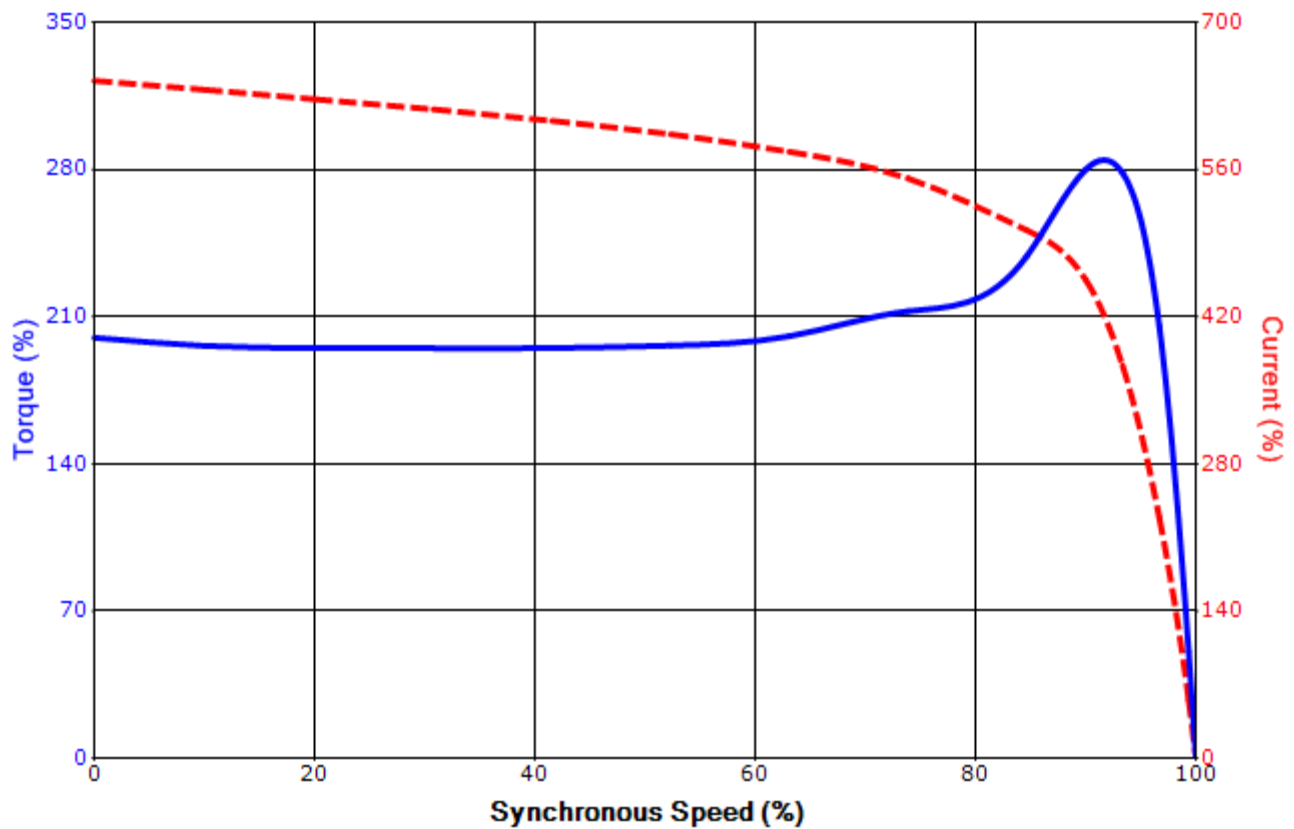
Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/27/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B0202FLF2OSH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	2	3530	256T	575	60	3	18
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	92.4	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
116.00	2.07	29.8	200	200			280	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	6/27/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation