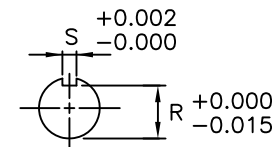


ROTATION
UNITS
BI-DIRECTIONAL
SEE NOTE 6



UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN	
254T/256T	12.3	11.7	24.4	6.25	0.8	2.3	0	9.0	13.4	13.6	2.0	1.25	12.0	9.6	6.25	3.9	7.4	5.3	

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT				BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS		
254T/256T	5.00	8.25/10.00	0.56	4.25	4.00	3.75	1.625	1.416	0.375	2.88	6309C3	6308C3	342 lbs.	

NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 2.88 (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. THIS DIMENSION EQUALS 2F FOR 254T MOUNTING
6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
7. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

CUSTOMER: _____ MOTOR MODEL NO.: _____
 P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
 FRAME SIZE: _____ PRODUCT TYPE: EQP III 840 & 841
 COMMENTS: _____

 PER: _____ DATE: _____

TAG NO's.:

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<input checked="" type="checkbox"/>	STANDARD (NO AUX. BOXES)
<input type="checkbox"/>	RTD AUX. BOX
<input type="checkbox"/>	SPACE HEATER AUX. BOX
<input type="checkbox"/>	BEARING RTD's

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TOSHIBA

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TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

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TYPICAL MOTOR PERFORMANCE DATA

Model: B0204FLF1OMHD02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256T	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	19.3	93.1	84.9
¾ Load	15.00	11.2	14.6	93.4	81.4
½ Load	10.00	7.5	10.9	93.0	73.3
¼ Load	5.00	3.7	7.9	85.5	55.1
No Load			6.5		5.0
Locked Rotor			116.00		42.6

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
59.3	225	195	240	3.80

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
37	19	-	6309UU	6309UU	

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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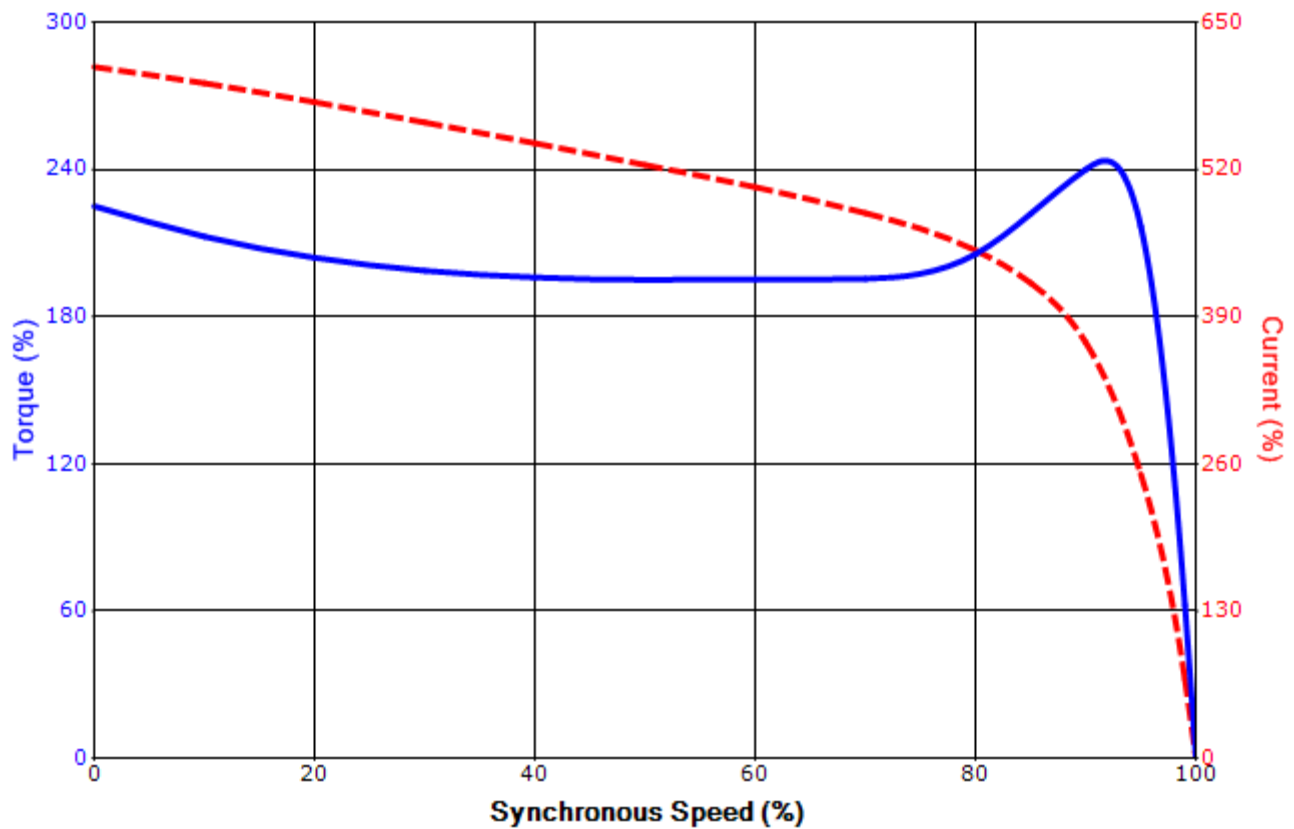
Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B0204FLF10MHD02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	4	1770	256T	575	60	3	20
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	54	F	1.15	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
116.00	3.80	59.3	225	195			240	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

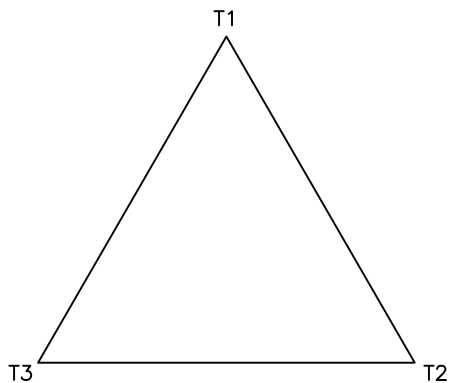
Tag:

All characteristics are average expected values.

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Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one
of them will be labeled with the appropriate lead number.