

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
FRAME SIZE	MOUNTING					SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT		
	E	2F	H	BA	NA	V	U	R	S	ES	LS	OS						
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6.312C3	6.312C3	600 lbs.					
324T/326T	6.25	10.50/12.00	0.69	5.25	3.75	3.50	2.125	1.845	0.500	3.88	6.312C3	6.312C3	600 lbs.					

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
 6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: IEF3 EGP III, EPACT, & HIGH EFFICIENCY

COMMENTS: _____

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

STANDARD (NO AUX. BOXES)
 RTD AUX. BOX
 SPACE HEATER AUX. BOX
 BEARING RTD's

TOSHIBA
TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES
VISIT OUR WEBSITE AT:
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: B0208FLF3UMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	883	324T	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	91.7	A	H	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	30.0	91.7	69.0
¾ Load	15.00	11.2	25.9	91.1	59.5
½ Load	10.00	7.5	22.2	88.8	47.5
¼ Load	5.00	3.7	19.7	80.8	29.3
No Load			17.6		2.9
Locked Rotor			161.40		49.4

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
119	285	245	240	9.08

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35.1	23.8	-	6312C3	6312ZZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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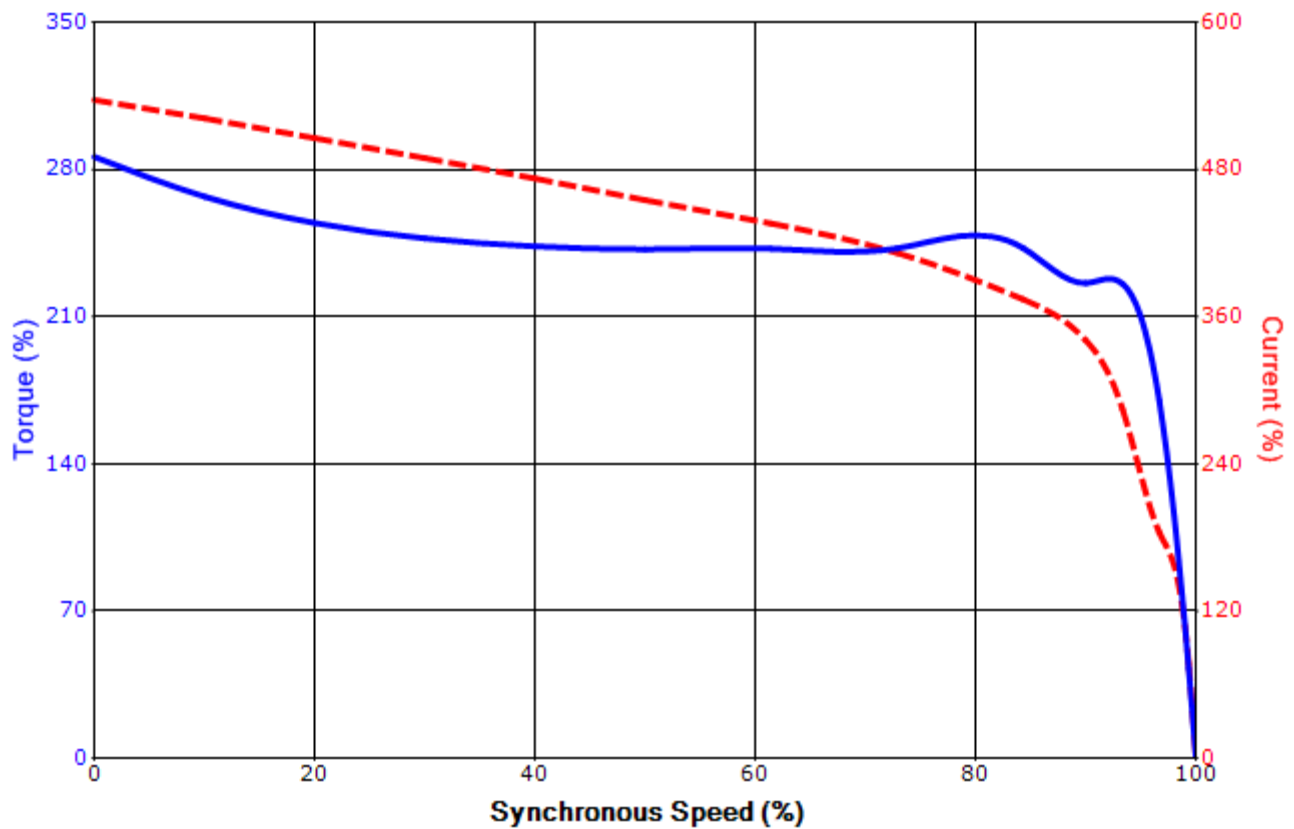
Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/23/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B0208FLF3UMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	883	324T	460	60	3	30
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	91.7	A	H	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
161.40	9.08	119	285	245			240	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.