

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	16.5	13.1	11.4	4.8	10.4	8.4
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	16.5	13.1	11.4	4.8	10.4	8.4

FRAME SIZE	MOUNTING			SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT	
	E	2F	H	BA	N-W	V	U	R	S	ES	LS		OS
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6312C3	6310C3	650 lbs.
324T/326T	6.25	10.50/12.00	0.69	5.25	5.25	5.00	2.125	1.845	0.500	3.88	6312ZC3	6312ZC3	650 lbs.

NOTES:

- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
- MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
- KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
- MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
- THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
- STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_

FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: TEFC EXPLOSION PROOF; CLASS I GROUP D; CLASS II GROUPS E, F, G

COMMENTS: \_\_\_\_\_

TAG NO's.: \_\_\_\_\_

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED  
HORIZONTAL FOOT-MOUNTED  
3 PHASE INDUCTION MOTOR  
F1 ASSEMBLY

**XT SERIES**

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B0208YLF3AMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	875	324T	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	30.2	91.4	67.8
¾ Load	15.00	11.2	25.5	91.0	60.5
½ Load	10.00	7.5	21.7	88.8	48.5
¼ Load	5.00	3.7	19.2	81.0	30.1
No Load			17.0		2.9
Locked Rotor			145.00		54.6

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
120	300	260	255	8.29

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	7	-	6312ZZC3	6312ZZC3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:TEXP  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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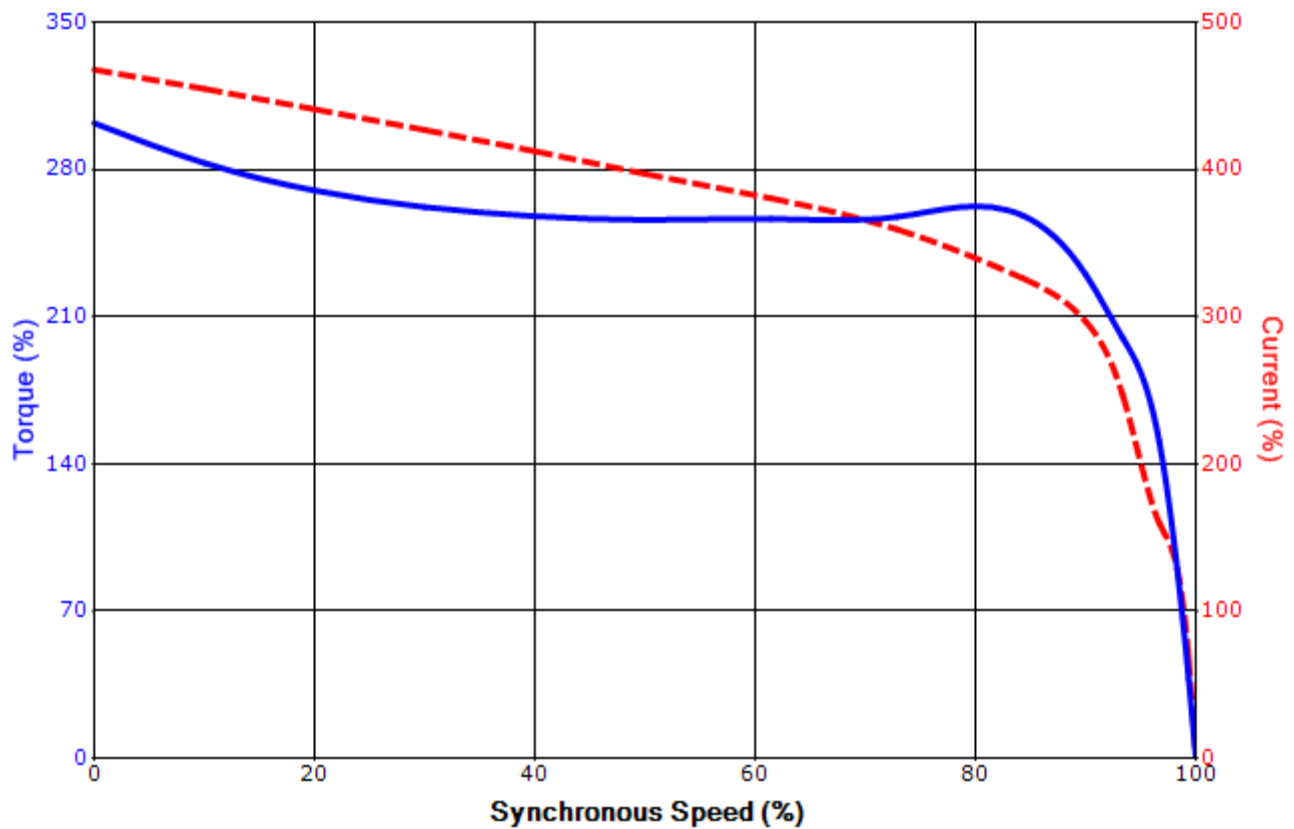
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/29/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B0208YLF3AMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	8	875	324T	460	60	3	31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	91	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
145.00	8.29	120	300	260			255	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.