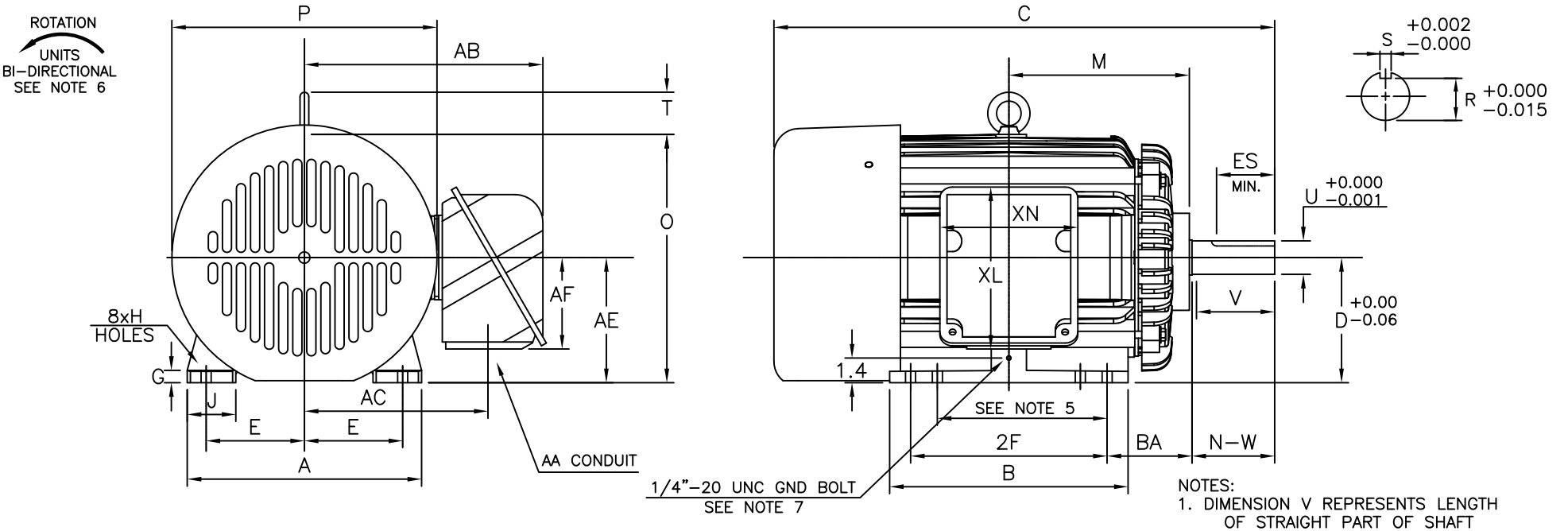

NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 3.25 FOR T AND S x S x 1.87 FOR TS (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. THIS DIMENSION EQUALS 2F FOR 284T/TS MOUNTING
6. STANDARD PRODUCT USE BI–DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
7. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
284TS/286TS	13.1	13.4	26.7	7.00	0.7	2.4	0	10.1	13.9	14.9	2.4	1.50	13.6	10.3	7.00	5.1	9.1	7.7
284T/286T	13.1	13.4	28.0	7.00	0.7	2.4	0	10.1	13.9	14.9	2.4	1.50	13.6	10.3	7.00	5.1	9.1	7.7

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N–W	V	U	R	S	ES	LS	OS	
284TS/286TS	5.50	9.50/11.00	0.56	4.75	3.25	3.00	1.625	1.416	0.375	1.88	6310C3	6310C3	471 lbs.
284T/286T	5.50	9.50/11.00	0.56	4.75	4.62	4.38	1.875	1.591	0.500	3.25	6310C3	6310C3	471 lbs.

CUSTOMER: _____ MOTOR MODEL NO.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: EQP III 840 & 841

COMMENTS: _____

PER: _____ DATE: _____

TAG NO's.:

- [X] STANDARD (NO AUX. BOXES)
- [ ] RTD AUX. BOX
- [ ] SPACE HEATER AUX. BOX
- [ ] BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE [X] PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED [ ] CERTIFIED

TOSHIBA

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TOTALLY–ENCLOSED FAN–COOLED
HORIZONTAL FOOT–MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

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MDSL0031–05 R05

Issued Date	4/23/2015	Transmit #	
Issued By	dschoeck	Issued Rev	

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TYPICAL MOTOR PERFORMANCE DATA

Model: B0254FLF3BMHJ01

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	460	60	3	29

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	29.0	93.8	86.0
¾ Load	18.75	14.0	23.1	94.2	83.0
½ Load	12.50	9.3	17.3	94.0	76.0
¼ Load	6.25	4.7	12.9	86.8	52.0
No Load			9.1		4.6
Locked Rotor			182.00		48.7

Torque				Rotor wk² Inertia
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	(lb-ft²)
74.2	290	265	280	4.73

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight
Cold	Hot		DE	NDE	(lbs)
39	17	-	6310C3TMB	6310C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII 841
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/11/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Issued Date	4/23/2015	Transmit #	
Issued By	dschoeck	Issued Rev	

TOSHIBA
Leading Innovation >>>

SPEED TORQUE/CURRENT CURVE

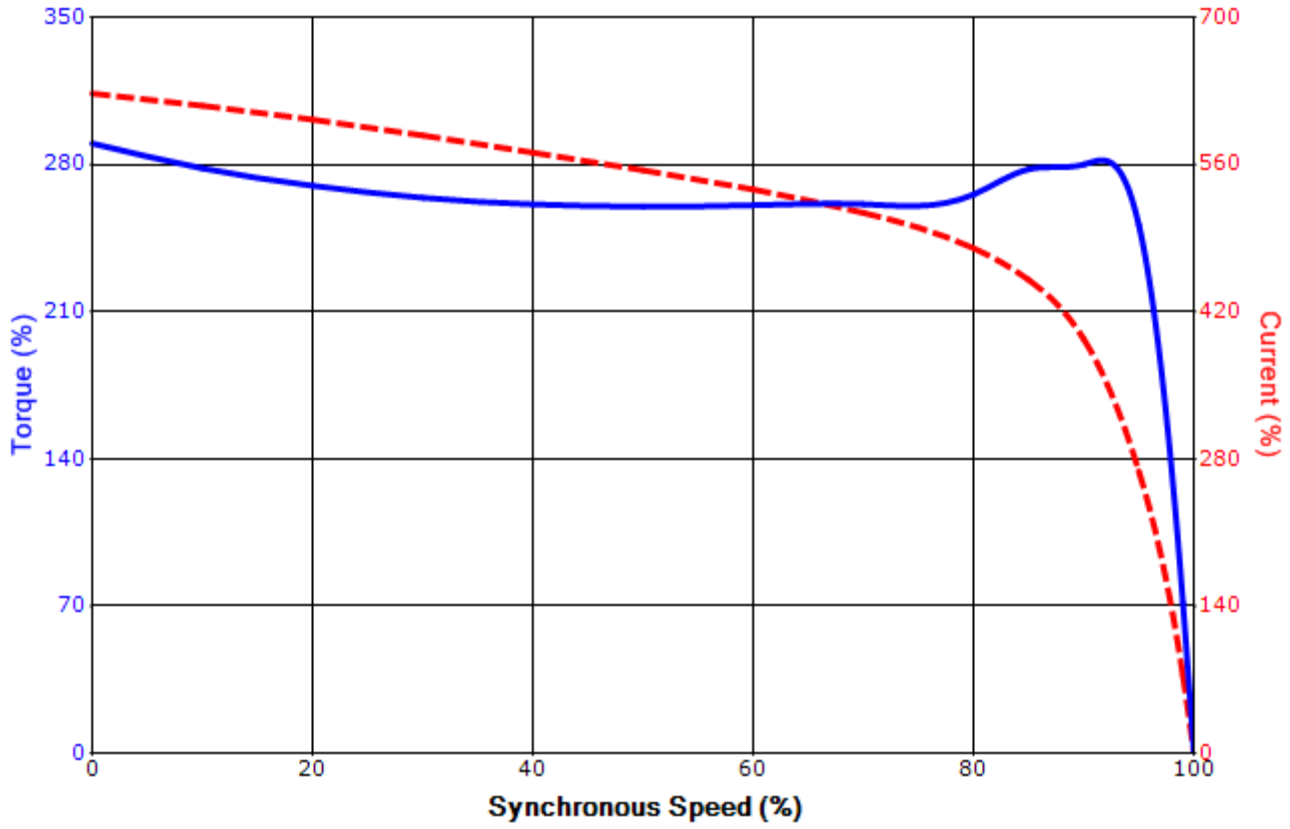
Model: B0254FLF3BMHJ01

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	460	60	3	29

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.6	B	G	40 C

Locked Rotor Amps	Rotor wk² Inertia (lb-ft²)	Torque			
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)
182.00	4.73	74.2	290	265	280

Design Values



Customer		wk² Load Inertia (lb-ft²)	-	
Customer PO		Load Type	-	
Sales Order		Voltage (%)	100	
Project #		Accel. Time	-	

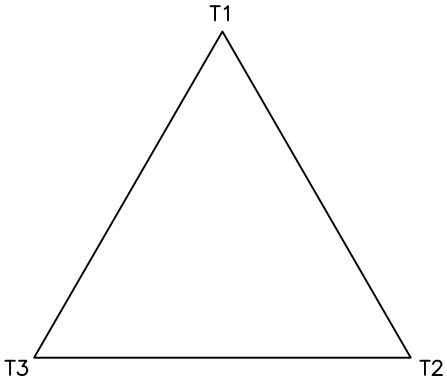
Tag:

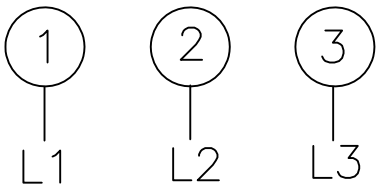
All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/11/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagram
3 Leads - Delta Connection





Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.
If multiple cables represent a single lead, each one of them will be labeled with the appropriate lead number.