

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
254T/256T	12.3	11.7	24.2	6.25	0.8	2.3	0	9.0	13.4	13.0	2.0	1.25	12.3	9.9	6.25	2.8	7.0	6.1

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS			MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS		
254T/256T	5.00	8.25/10.00	0.56	4.25	4.00	3.75	1.625	1.416	0.375	2.88	6309UU	6208UU	310 lbs.	

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ RPM(SYN.): _____ Hz: _____
 VOLTAGE: _____
 FRAME SIZE: _____ PRODUCT TYPE: IIEFC EGP III, EPACT, & HIGH EFFICIENCY
 COMMENTS: _____

PER: _____ DATE: _____

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- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

- NOTES:
- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 - MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 - KEY DIMENSIONS EQUAL S x S x 2.88 (MOTOR SUPPLIED WITH KEY)
 - MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 - THIS DIMENSION EQUALS 2F FOR 254T MOUNTING
 - STANDARD PRODUCT USE BI-DIRECTIONAL FAN, OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

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TOTALLY-ENCLOSED FAN-COOLED
 HORIZONTAL FOOT-MOUNTED
 3 PHASE INDUCTION MOTOR
 F1 ASSEMBLY

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TYPICAL MOTOR PERFORMANCE DATA

Model: B0254FLF3OMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	23.6	93.8	86.0
¾ Load	18.75	14.0	18.3	94.2	83.0
½ Load	12.50	9.3	13.7	94.0	76.0
¼ Load	6.25	4.7	10.1	86.8	53.3
No Load			7.3		4.5
Locked Rotor			146.00		50.9

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
74.2	290	265	280	4.73

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
38	16	-	6310C3	6310ZZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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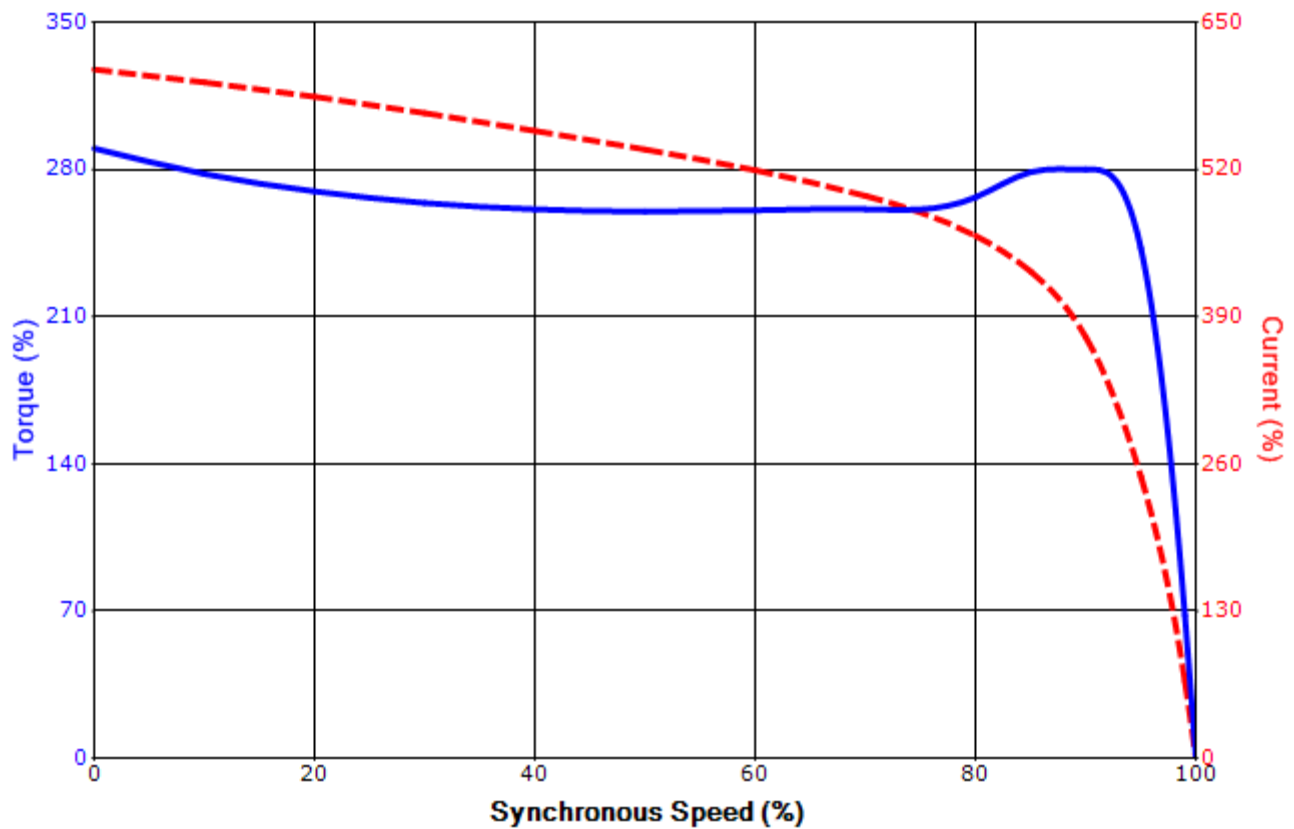
Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B0254FLF3OMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	4	1770	284T	575	60	3	24
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
146.00	4.73	74.2	290	265			280	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation