

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
FRAME SIZE	MOUNTING					SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT		
	E	2F	H	BA	NA	V	U	R	S	ES	LS	OS						
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6312C3	6312C3	600 lbs.					
324T/326T	6.25	10.50/12.00	0.69	5.25	3.75	3.50	2.125	1.845	0.500	3.88	6312C3	6312C3	600 lbs.					

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
 6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: IIEFC EGP III, EPACT, & HIGH EFFICIENCY

COMMENTS: _____

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

STANDARD (NO AUX. BOXES)

RTD AUX. BOX

SPACE HEATER AUX. BOX

BEARING RTD's

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

VISIT OUR WEBSITE AT:
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: B0256FLF3OMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1175	324T	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25	18.6	24.9	92.9	80.9
¾ Load	18.75	14.0	20.0	93.5	76.8
½ Load	12.50	9.3	15.8	93.0	67.7
¼ Load	6.25	4.7	11.0	86.2	49.3
No Load			10.0		3.8
Locked Rotor			146.00		46.2

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
112	250	220	275	9.34

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
32	15	-	6312C3	6312ZZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

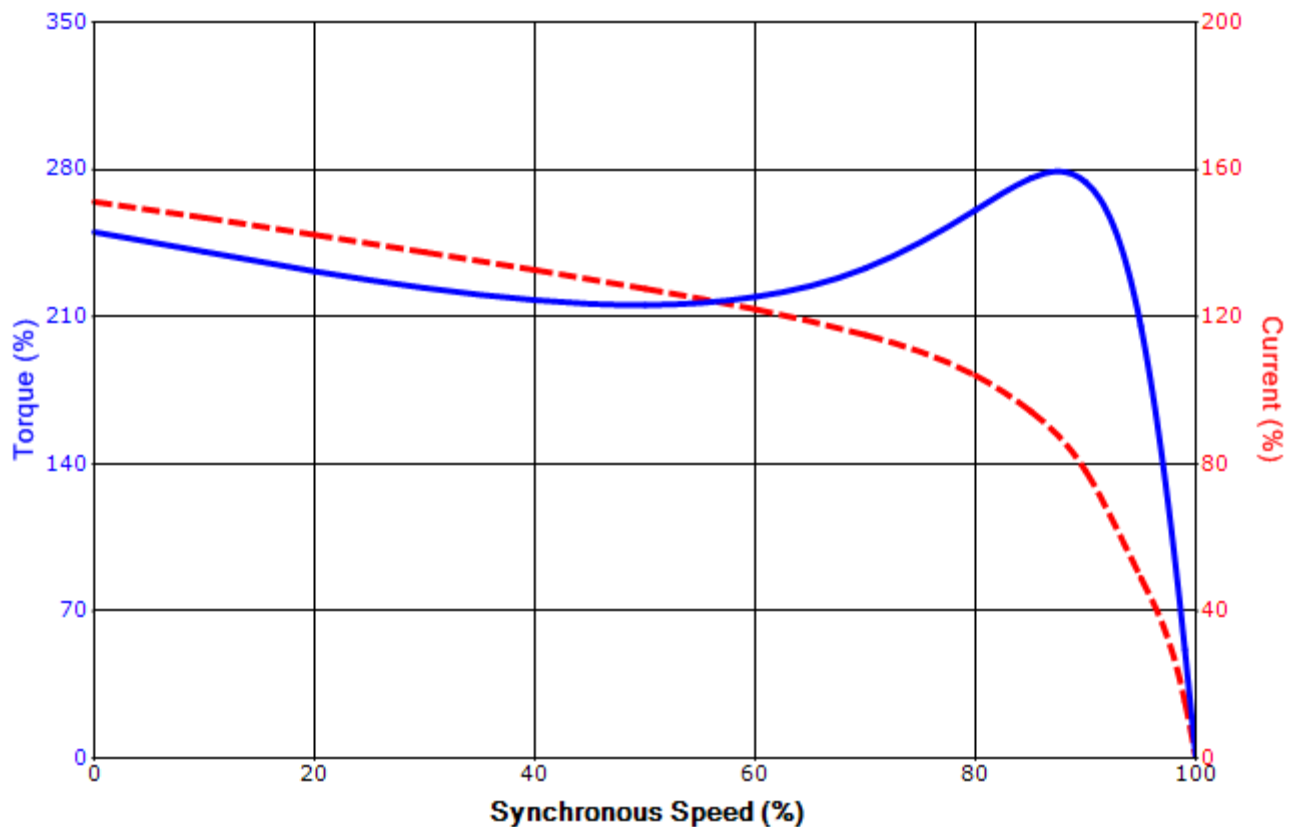
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/12/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B0256FLF3OMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1175	324T	575	60	3	25
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
146.00	9.34	112	250	220			275	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/12/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation