

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
FRAME SIZE	MOUNTING					SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT		
	E	2F	H	BA	NA	V	U	R	S	ES	LS	OS						
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6.312C3	6.312C3	600 lbs.					
324T/326T	6.25	10.50/12.00	0.69	5.25	3.75	3.50	2.125	1.845	0.500	3.88	6.312C3	6.312C3	600 lbs.					

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
  6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's.:

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_

FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: IEF3 EGP III, EPACT, & HIGH EFFICIENCY

COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

STANDARD (NO AUX. BOXES)

RTD AUX. BOX

SPACE HEATER AUX. BOX

BEARING RTD's

**TOSHIBA**

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED  
HORIZONTAL FOOT-MOUNTED  
3 PHASE INDUCTION MOTOR  
F1 ASSEMBLY

**XT SERIES**

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B0306FLF3UMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
30	22	6	1177	326T	230/460	60	3	74/37
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93.6	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	30	22.4	37.0	93.6	81.2
¾ Load	22.50	16.8	29.6	94.0	77.2
½ Load	15.00	11.2	23.2	93.7	68.1
¼ Load	7.50	5.6	18.5	86.2	43.8
No Load			14.0		4.9
Locked Rotor			217.00		45.9

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
134	245	205	250	11.16

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
34.4	18.5	-	6312C3	6312ZZC3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQPIII  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

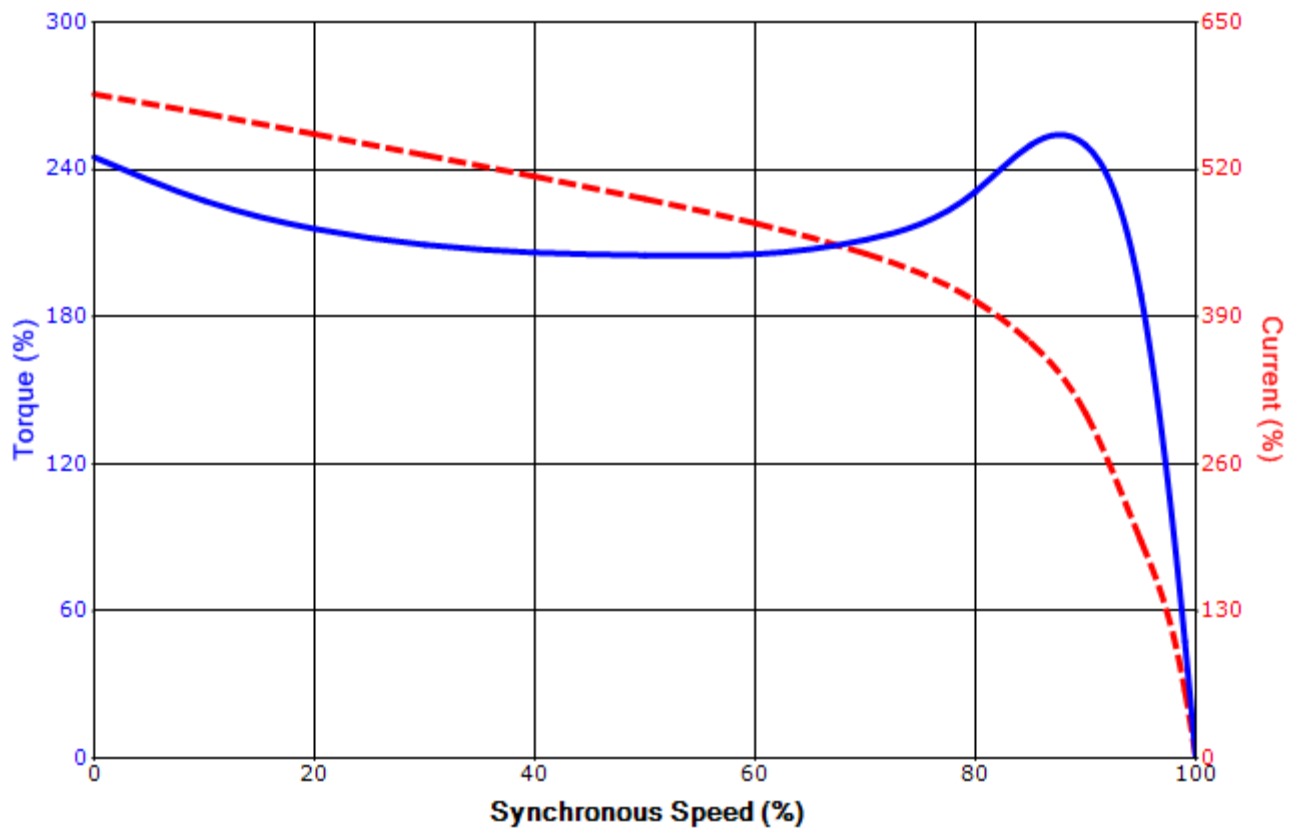
Engineering	bmmamen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	9/4/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B0306FLF3UMH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
30	22	6	1177	326T	230/460	60	3	74/37
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	93.6	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
217.00	11.16	134	245	205			250	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	bmammen	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	9/4/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.