

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
FRAME SIZE	MOUNTING					SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT		
	E	2F	H	BA	NA	V	U	R	S	ES	LS	OS						
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6312C3	6312C3	600 lbs.					
324T/326T	6.25	10.50/12.00	0.69	5.25	3.75	3.50	2.125	1.845	0.500	3.88	6312C3	6312C3	600 lbs.					

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
 6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____ TAG NO's.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: IIEFC EGP III, EPACT, & HIGH EFFICIENCY

COMMENTS: _____

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

<input checked="" type="checkbox"/>	STANDARD (NO AUX. BOXES)
<input type="checkbox"/>	RTD AUX. BOX
<input type="checkbox"/>	SPACE HEATER AUX. BOX
<input type="checkbox"/>	BEARING RTD's

TOSHIBA
TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES
VISIT OUR WEBSITE AT:
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: B0404FLF3OSH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1770	324T	575	60	3	39
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	94.1	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	40	29.8	38.3	94.1	84.5
¾ Load	30.00	22.4	30.2	94.5	82.0
½ Load	20.00	14.9	22.7	94.2	75.0
¼ Load	10.00	7.5	16.8	86.0	51.6
No Load			12.0		5.5
Locked Rotor			232.00		46.1

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
119	290	255	255	7.92

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
25	13	-	6312C3	6312ZZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

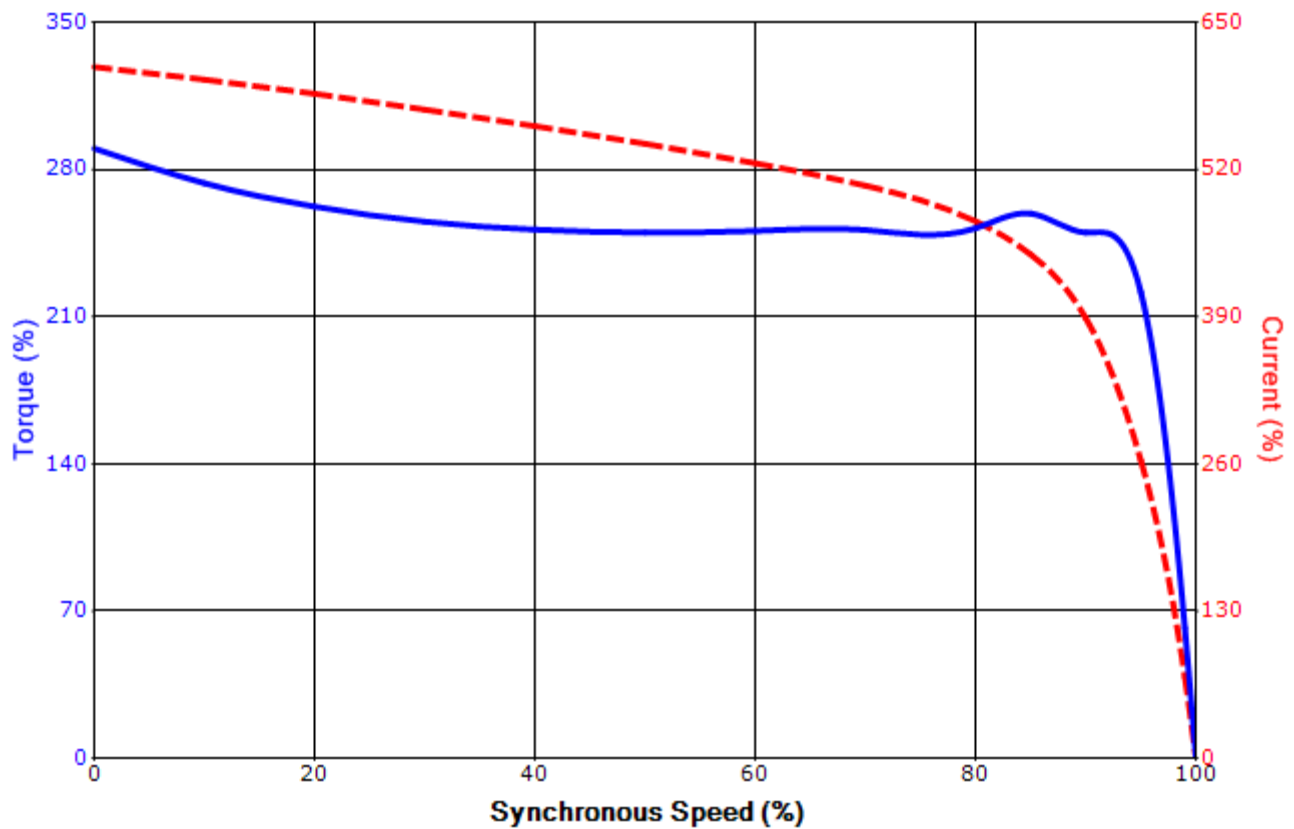
Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B0404FLF3OSH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1770	324T	575	60	3	39
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	94.1	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
232.00	7.92	119	290	255			255	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/3/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation