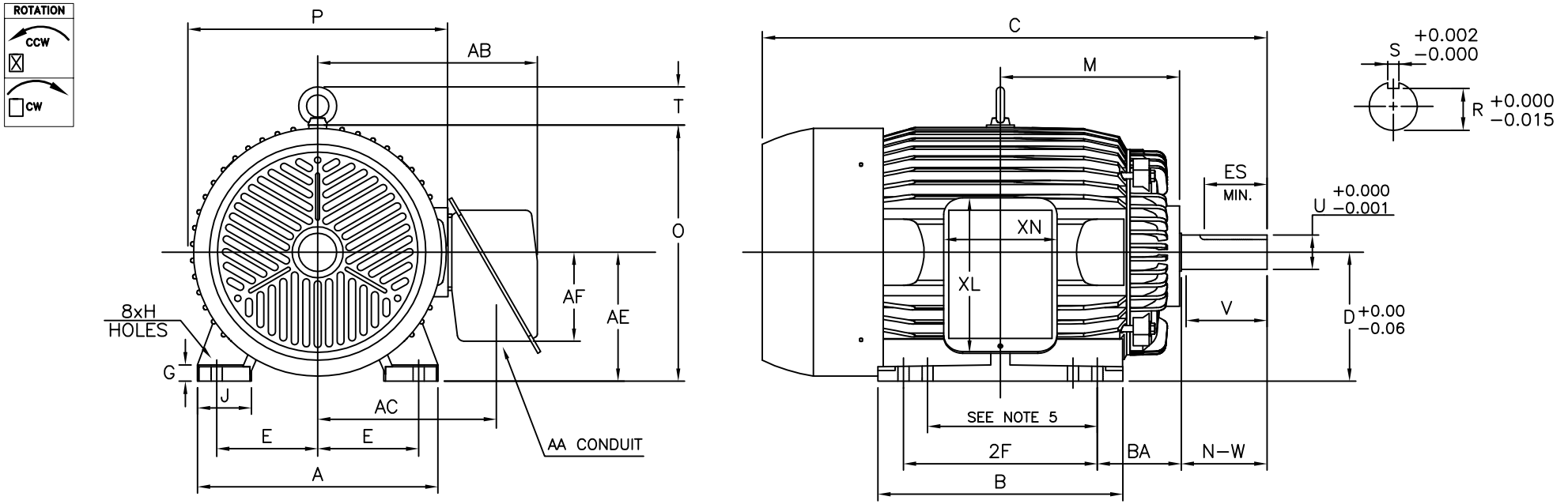

NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 3.88 FOR T AND S x S x 2.00 FOR TS (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. THIS DIMENSION EQUALS 2F FOR 324T/TS MOUNTING
6. STANDARD PRODUCT USE BI−DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
324TS/326TS	14.9	15.2	29.7	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1
324T/326T	14.9	15.2	31.2	8.00	0.9	3.2	0	11.1	15.9	16.1	2.4	2.00	13.8	11.1	8.00	5.6	9.7	7.1

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N−W	V	U	R	S	ES	LS	OS	
324TS/326TS	6.25	10.50/12.00	0.69	5.25	3.75	3.50	1.875	1.591	0.500	2.00	6312C3	6312C3	600 lbs.
324T/326T	6.25	10.50/12.00	0.69	5.25	5.25	5.00	2.125	1.845	0.500	3.88	6312C3	6312C3	600 lbs.

CUSTOMER: _____ MOTOR MODEL NO.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: TEFC EQP III, EPACT, & HIGH EFFICIENCY

COMMENTS: _____

PER: _____ DATE: _____

TAG NO's.:

- [X] STANDARD (NO AUX. BOXES)
- [ ] RTD AUX. BOX
- [ ] SPACE HEATER AUX. BOX
- [ ] BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE [X] PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED [ ] CERTIFIED

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY−ENCLOSED FAN−COOLED
HORIZONTAL FOOT−MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

VISIT OUR WEBSITE AT:
www.toshiba.com/ind

MDSL0001−06 R08

Issued Date	4/23/2015	Transmit #	
Issued By	dschoeck	Issued Rev	

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TYPICAL MOTOR PERFORMANCE DATA

Model: B0404FLF3USH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1770	324T	230/460	60	3	78/39
Enclosure	**IP**	**Ins. Class**	**S.F.**	**Duty**	**NEMA Nom. Eff.**	**NEMA Design**	**kVA Code**	**Ambient (°C)**
TEFC	44	F	1.15	CONT	94.1	B	E	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	40	29.8	38.3	94.1	84.5
¾ Load	30.00	22.4	36.5	94.5	82.0
½ Load	20.00	14.9	27.2	94.2	75.0
¼ Load	10.00	7.5	19.9	85.9	54.8
No Load			12.0		6.2
Locked Rotor			232.00		53.9

Torque				Rotor wk² Inertia
Full Load (lb-ft)	**Locked Rotor (% FLT)**	**Pull Up (% FLT)**	**Break Down (% FLT)**	**(lb-ft²)**
119	290	255	255	7.92

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight
Cold	**Hot**		**DE**	**NDE**	**(lbs)**
38	19	-	6312C3	6312ZZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:EQPIII
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

Issued Date	4/23/2015	Transmit #	
Issued By	dschoeck	Issued Rev	

TOSHIBA
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SPEED TORQUE/CURRENT CURVE

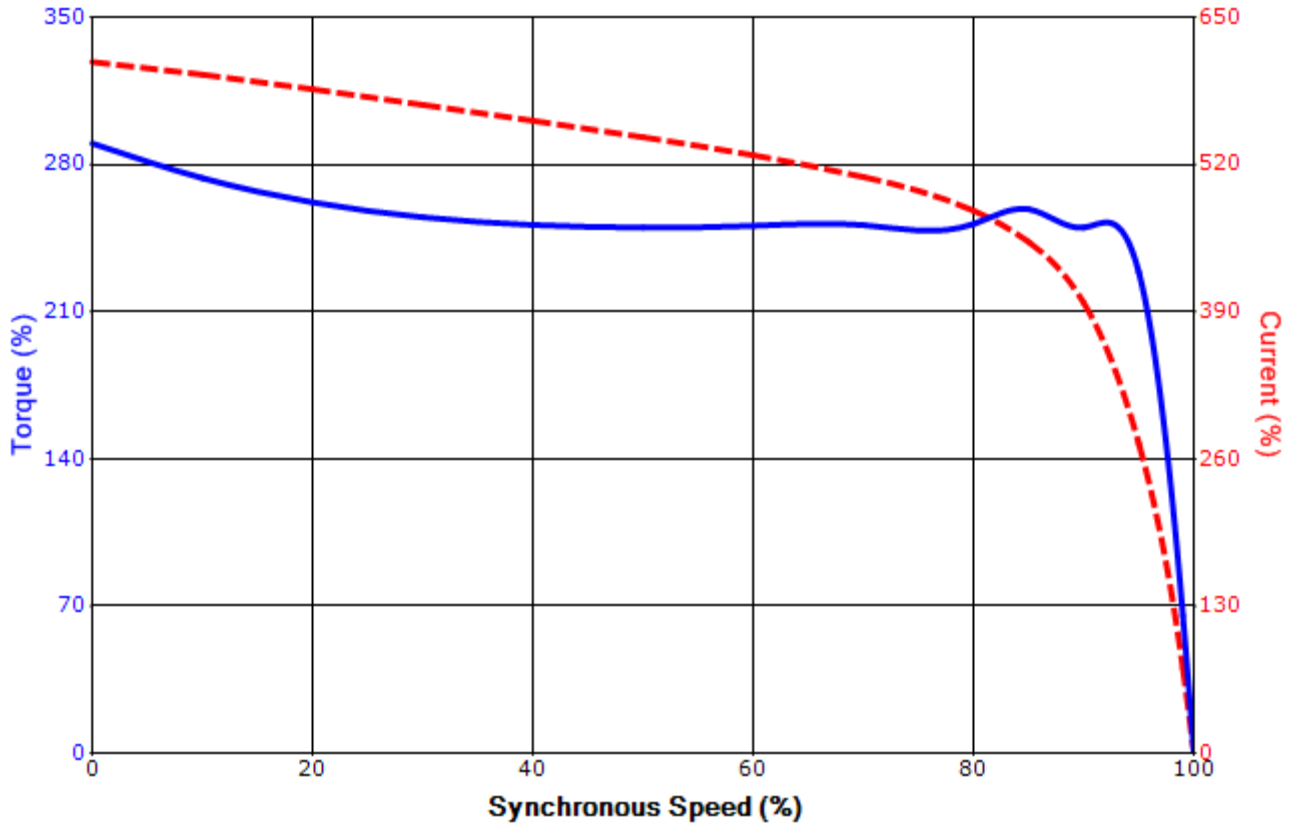
Model: B0404FLF3USH02

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1770	324T	230/460	60	3	78/39

Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	44	F	1.15	CONT	94.1	B	E	40 C

Locked Rotor Amps	Rotor wk² Inertia (lb-ft²)	Torque			
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)	Break Down (%)
232.00	7.92	119	290	255	255

Design Values



Customer				wk² Load Inertia (lb-ft²)	-
Customer PO				Load Type	-
Sales Order				Voltage (%)	100
Project #				Accel. Time	-

Tag:

All characteristics are average expected values.

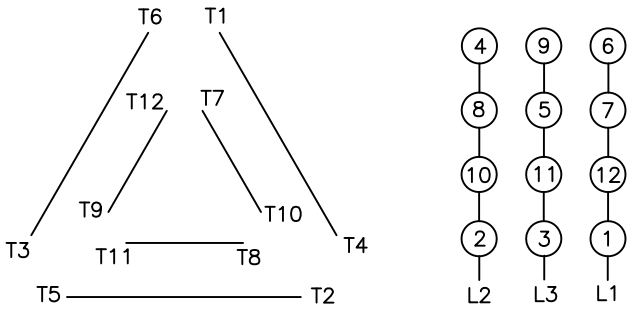
TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	7/1/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

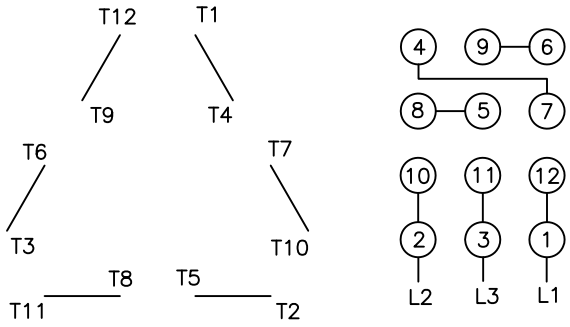
Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye–Delta Starting and Limited Part–Winding–Starting.
Please Contact Toshiba International for specific connections.