

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX									
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN		
404TS	19.7	15.0	29.6	10.00	1.1	4.0	4.2	12.6	20.3	20.3	2.8	3.00	20.2	15.1	13.0	8.7	15.7	11.5		
404T	19.7	15.0	32.6	10.00	1.1	4.0	4.2	12.6	20.3	20.3	2.8	3.00	20.2	15.1	13.0	8.7	15.7	11.5		
FRAME SIZE	MOUNTING										SHAFT EXTENSION			KEY SEAT			BEARINGS			MAXIMUM WEIGHT
404T	E	2F	H	BA	NA	V	U	R	S	ES	LS	OS								
404T	8.00	12.25	0.81	6.62	4.25	4.00	2.125	1.845	0.500	2.75	6.313C3	6.313C3	6.313C3	1050	lbs.					
404T	8.00	12.25	0.81	6.62	7.25	7.00	2.875	2.450	0.750	5.62	6.317C3	6.317C3	6.313C3	1050	lbs.					

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ HZ: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

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- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 5.62 FOR T AND S x S x 2.75 FOR TS (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

STANDARD (NO AUX. BOXES)  
 RTD AUX. BOX  
 SPACE HEATER AUX. BOX  
 BEARING RTD's

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 OPEN DRIP-PROOF  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B1252VLG3USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	2	3570	404TS	230/460	60	3	284/142
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	125	93.2	142.0	95.3	87.0
¾ Load	93.75	69.9	111.1	95.3	85.0
½ Load	62.50	46.6	82.2	94.8	78.0
¼ Load	31.25	23.3	58.4	87.5	57.2
No Load			38.0		6.9
Locked Rotor			902.00		27.2

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
184	235	210	360	22.42

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
32	15	-	6313C3	6313C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQPIII ODP  
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

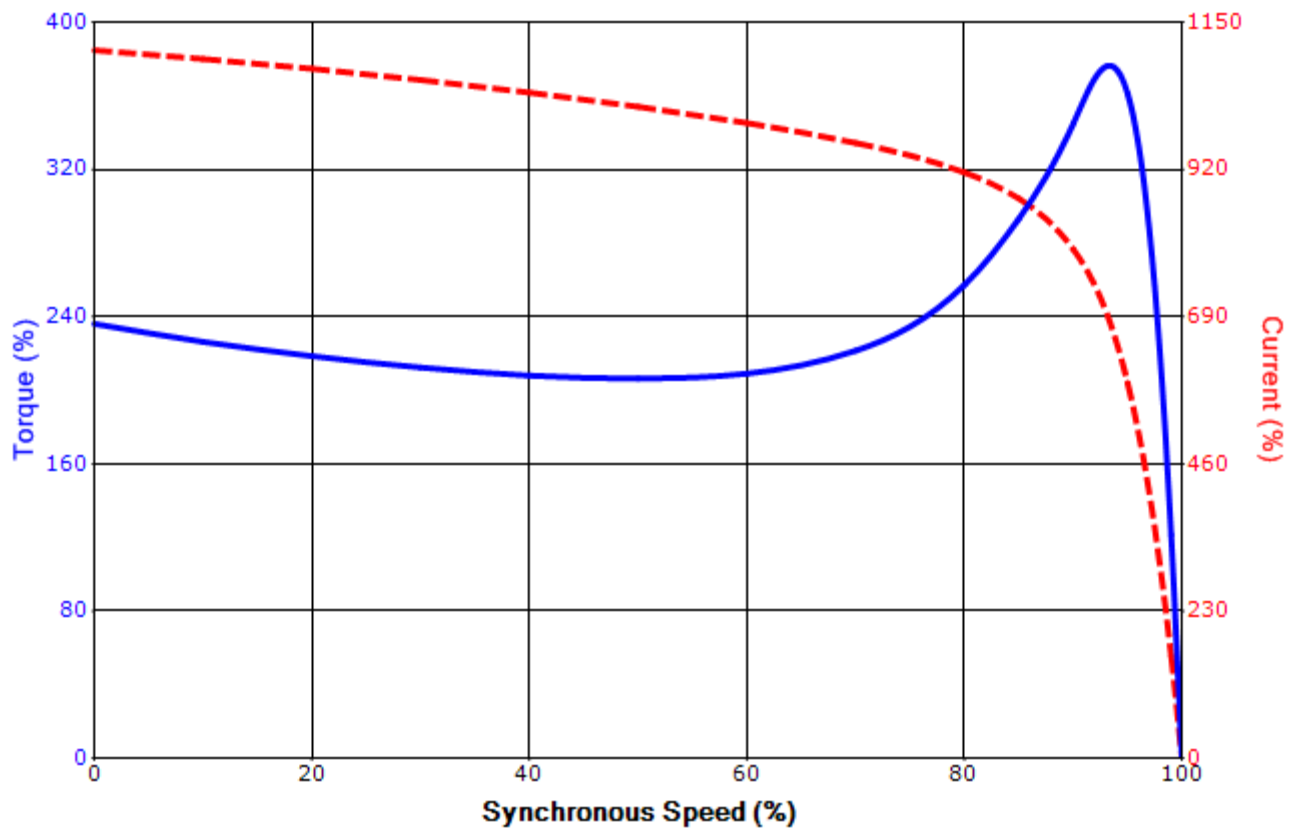
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/15/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B1252VLG3USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	2	3570	404TS	230/460	60	3	284/142
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
902.00	22.42	184	235	210			360	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.