

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
444TS/445TS	22.0	19.3	45.9	11.00	1.2	4.4	5.2	15.7	22.5	22.4	3.6	3.00	22.4	16.8	11.00	7.9	15.2	12.3

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	
444TS/445TS	9.00	14.50/16.50	0.81	7.50	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3	2200 lbs.

NOTES:

- DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
- MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
- KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY)
- MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
- THIS DIMENSION EQUALS 2F FOR 444TS MOUNTING
- STANDARD PRODUCTS USE UNI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY FAN AND CONNECTION CHANGE

CUSTOMER: _____ MOTOR MODEL NO.: _____

P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____

FRAME SIZE: _____ PRODUCT TYPE: TEFC EXPLOSION PROOF; CLASS I GROUP D; CLASS II GROUPS E, F, G

COMMENTS: _____

TAG NO's.: _____

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED CERTIFIED

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

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TYPICAL MOTOR PERFORMANCE DATA

Model: B1253YLG3OSH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	2	3570	444TS	575	60	3	116
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	95	A	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	125	93.2	116.0	95.2	84.5
¾ Load	93.75	69.9	91.5	94.3	81.3
½ Load	62.50	46.6	69.0	92.3	73.5
¼ Load	31.25	23.3	51.1	86.1	53.1
No Load			37.1		5.8
Locked Rotor			756.00		31.0

Torque				Rotor wk ²
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft ²)
184	205	150	255	29.55

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
15	5	-	6313C3	6313C3	

*Bearings are the only recommended spare part(s).

Motor Options:
Product Family:TEXP
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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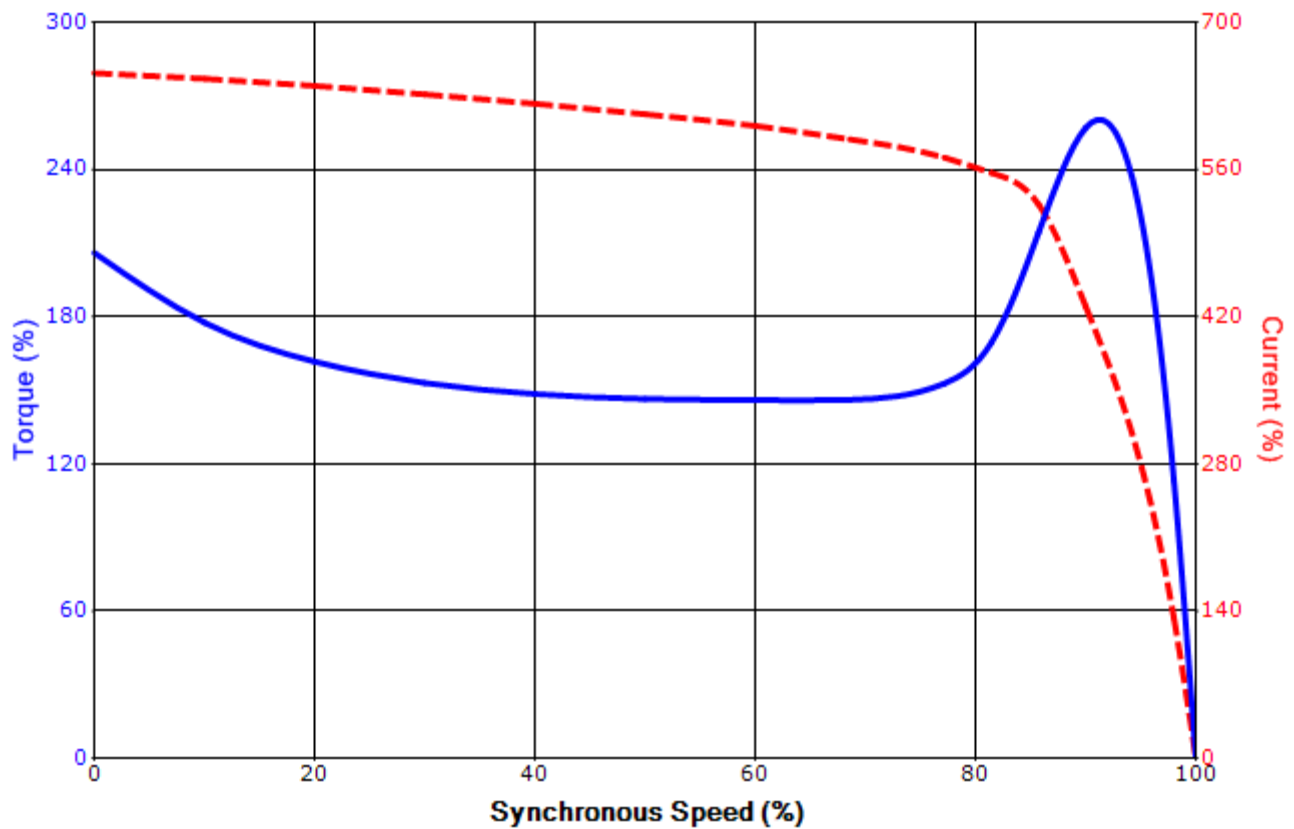
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/22/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

SPEED TORQUE/CURRENT CURVE

Model: B1253YLG3OSH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	2	3570	444TS	575	60	3	116
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	95	A	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
756.00	29.55	184	205	150			255	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	5/22/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation