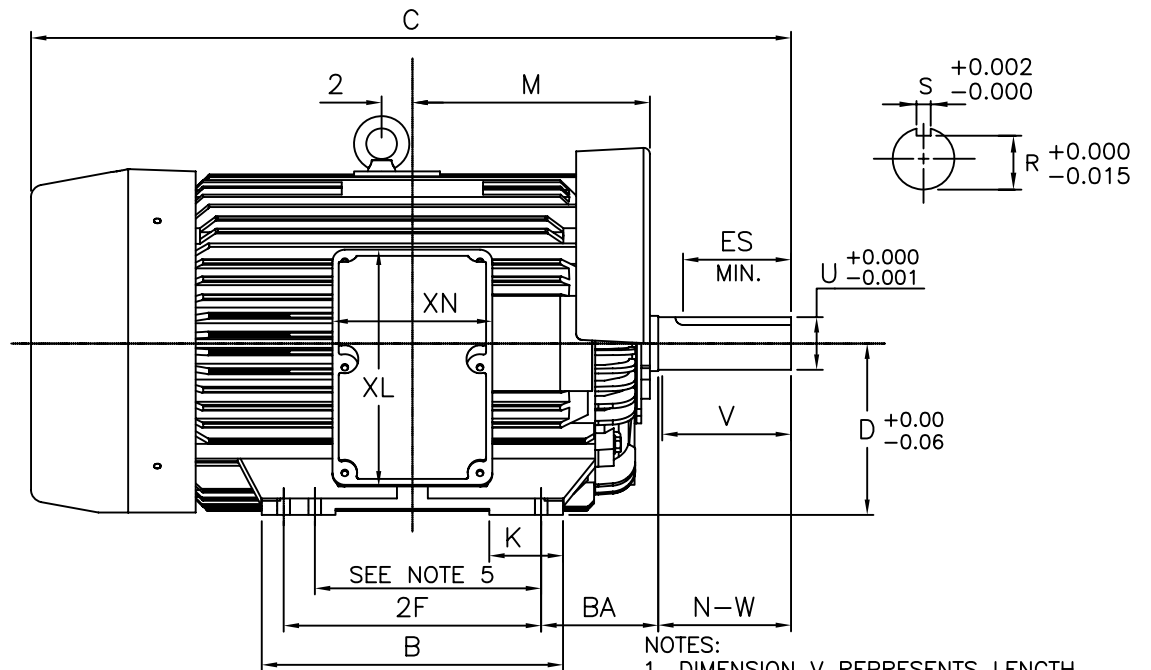
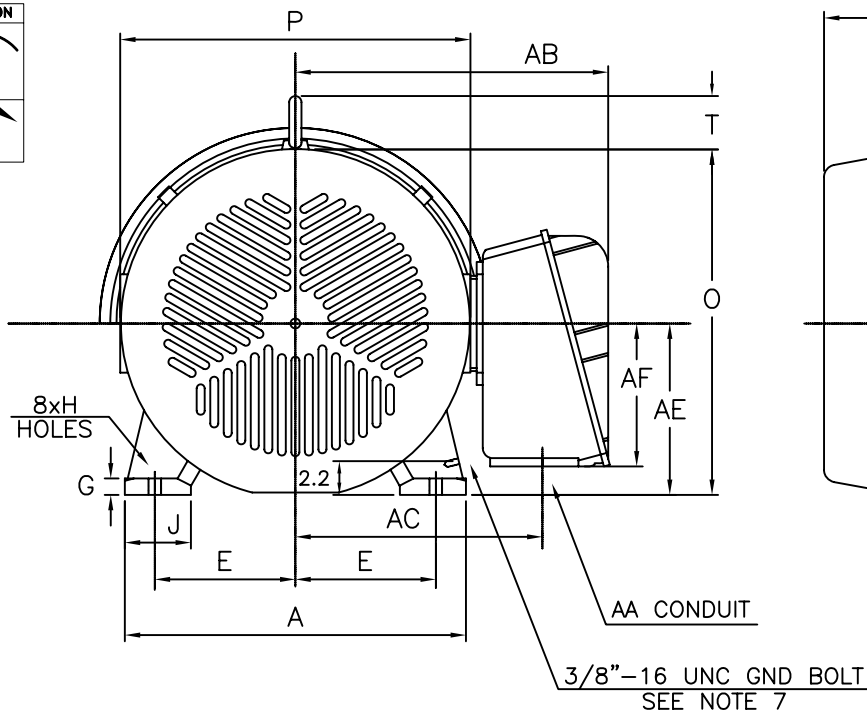
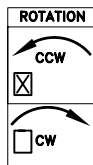




- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
 2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 3. KEY DIMENSIONS EQUAL S x S x 6.91 (MOTOR SUPPLIED WITH KEY)
 4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
 5. THIS DIMENSION EQUALS 2F FOR 444T MOUNTING
 6. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
 7. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS												CONDUIT BOX					
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
444T/445T	21.9	19.3	48.7	11.00	1.1	4.3	4.8	15.8	22.0	22.4	3.6	3.00	20.2	15.9	11.00	9.2	15.2	10.3

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	
444T/445T	9.00	14.50/16.50	0.81	7.50	8.50	8.25	3.375	2.875	0.875	6.91	NU318C3	6318C3	2000 lbs

CUSTOMER: _____ MOTOR MODEL NO.: **B1254FLF3BSHD**

P.O. NO.: _____ HP: **125** VOLTAGE: **460** RPM(SYN.): **1800** Hz: **60**

FRAME SIZE: **444T** PRODUCT TYPE: **EQP III 840 & 841**

COMMENTS: _____

TAG NO's.: _____

- ☒ STANDARD (NO AUX. BOXES)
- ☐ RTD AUX. BOX
- ☐ SPACE HEATER AUX. BOX
- ☐ BEARING RTD's

PER: _____ DATE: _____

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE ☒ PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED ☐ CERTIFIED

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

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www.toshiba.com/ind

TOSHIBA INTERNATIONAL CORPORATION Industrial Division / Houston Motor Plant SQUIRREL CAGE INDUCTION MOTOR PERFORMANCE SPECIFICATIONS	INDEX	MPCF-1033
	SHEET NO.	1 of 1
	ISSUED	11/08/96
	SUPERSEDES	10/06/95
	REVISION	1
	WRITTEN BY	R. EVANS
	APPROVED BY	<i>Jay Bugbee</i>

Customer Tag:

CUSTOMER:

TIC SR No.:

Customer PO:

MOTOR NAMEPLATE DATA				
H.P.: 125	VOLTS: 460	3 Ø / 60	Hz	S. RPM: 1800
FRAME: 444T	ENCL: TEFC	FLAMPS: 145		FLRPM: 1785
FORM: FBK1	S.F.: 1.15	NEMA DESIGN: B		INSUL CLASS: F
TYPE: TKKH	AMB.: 40	CODE:		DUTY: CONT.
MODEL No.: B1254FLF3BSHD		kW:		Serial No.:
NOM. EFF.: 95.8	MIN. EFF.: 95.4	P.F.: 84		

AMPERAGE Locked Rotor: 907	TORQUES FULL LOAD (lb-ft.): 368 LOCKED ROTOR (%): 216 BREAK DOWN (%): 256	** BEARINGS: Drive End: 6318C3 Opposite Drive End: 6318C3

EFFICIENCY (%) FULL LOAD: 95.7 3/4 LOAD: 95.7 1/2 LOAD: 95	POWER FACTOR (%) FULL LOAD: 84.1 3/4 LOAD: 81.1 1/2 LOAD: 73.3

ALL CHARACTERISTICS ARE AVERAGE EXPECTED VALUES BASED UPON RATED VOLTAGE, FREQUENCY AND SINEWAVE POWER INPUT. * TEMPERATURE RISE WILL BE CONSISTENT WITH INSULATION, AMBIENT AND SERVICE FACTOR AS DEFINED BY NEMA-MG-12.43 OR -20.40. ** BEARINGS ARE THE ONLY RECOMMENDED SPARE PART(S).

CERTIFIED BY:
DATE:

TOSHIBA

Reliability in Motion

TOSHIBA INTERNATIONAL CORPORATION

INDUSTRIAL DIVISION

PO BOX 40906

HOUSTON TX 77240

(713) 466-0277

(800) 231-1412

FAX (713) 466-8773

SPARE PARTS (RECOMMENDED)

OTHER THAN THE GREASE USED FOR RE-GREASABLE BEARINGS, **TOSHIBA** ADVISES THAT THERE ARE NO "USE" PARTS. THE ONLY INSURANCE SPARES THAT **TOSHIBA** SUGGESTS FOR THESE SQUIRREL CAGE INDUCTION MOTORS ARE INDUSTRY STANDARD, AND COMMERCIALY AVAILABLE ANTI-FRICTION BEARINGS, AS NOTED BELOW.

MOTOR COMPONENTS (SUCH AS TERMINAL BOXES, FAN COVERS, MACHINED PARTS) ARE AVAILABLE UPON SPECIAL REQUEST. IN THIS CASE, PLEASE ADVISE OUR ORDER ENTRY DEPARTMENT THE MODEL AND SERIAL NUMBERS (FOUND ON THE MOTOR NAMEPLATE) , AND A DESCRIPTION OF THE COMPONENT REQUIRED. THEY WILL THEN FURNISH THE CURRENT PART NUMBER, PRICE AND AVAILABILITY.

(NOTE: OUR INTERNAL PART NUMBERS ARE SUBJECT TO CHANGE WITHOUT NOTICE, AND ARE NOT PUBLISHED).

PLEASE ADVISE IF YOU HAVE ANY QUESTIONS.

CUSTOMER:

PURCHASE ORDER #

Customer Tag:

TOSHIBA FILE #

MODEL # B1254FLF3BSHD

HP / RPM / ENCL / FRAME: 125 / 1800 / TEFC / 444T

DRIVE END BEARING: 6318C3

OPPOSITE DRIVE END BEARING: 6318C3

Prepared By:

Date:

Three Phase Motor Wiring Diagram**"Across the line" (Full Voltage) Starting**

Customer Name:

PO No.:

Customer Tag:

TIC File No.:

Motor Model No. B1254FLF3BSHD

For Further Information Regarding Toshiba motor starting, maintenance or wiring,
Please refer to the "Toshiba - A Quality Product for World Energy" Installation and
Maintenance Manual, or contact the Toshiba Low Voltage Motor Marketing Department.
(800) 231-1412

Prepared By:

Date: