

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
445TS	22.1	19.3	36.0	11.00	1.2	4.4	4.8	15.6	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5

FRAME SIZE	MOUNTING				SHAFT EXTENSION				KEY SEAT			BEARINGS			MAXIMUM WEIGHT
	E	ZF	H	BA	N-W	V	U	R	S	ES	LS	OS			
445TS	9.00	16.50	0.81	7.50	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3	1440 lbs.		

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_ TAG NO's.: \_\_\_\_\_

P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: \_\_\_\_\_

PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY  
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

<input checked="" type="checkbox"/>	STANDARD (NO AUX. BOXES)
<input type="checkbox"/>	RTD AUX. BOX
<input type="checkbox"/>	SPACE HEATER AUX. BOX
<input type="checkbox"/>	BEARING RTD's

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 OPEN DRIP-PROOF  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

**XT SERIES**  
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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B2502VLG3UMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	2	3575	445TSC	460	60	3	280
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	95.8	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	280.0	95.8	89.0
¾ Load	187.50	139.8	213.2	95.9	87.2
½ Load	125.00	93.2	156.3	95.2	81.5
¼ Load	62.50	46.6	109.0	88.9	60.3
No Load			74.0		6.1
Locked Rotor			1825.00		24.3

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
367	175	135	290	42.31

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
9.9	7.8	-	6313C3	6313C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQPIII ODP  
Mounting:C-Face Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

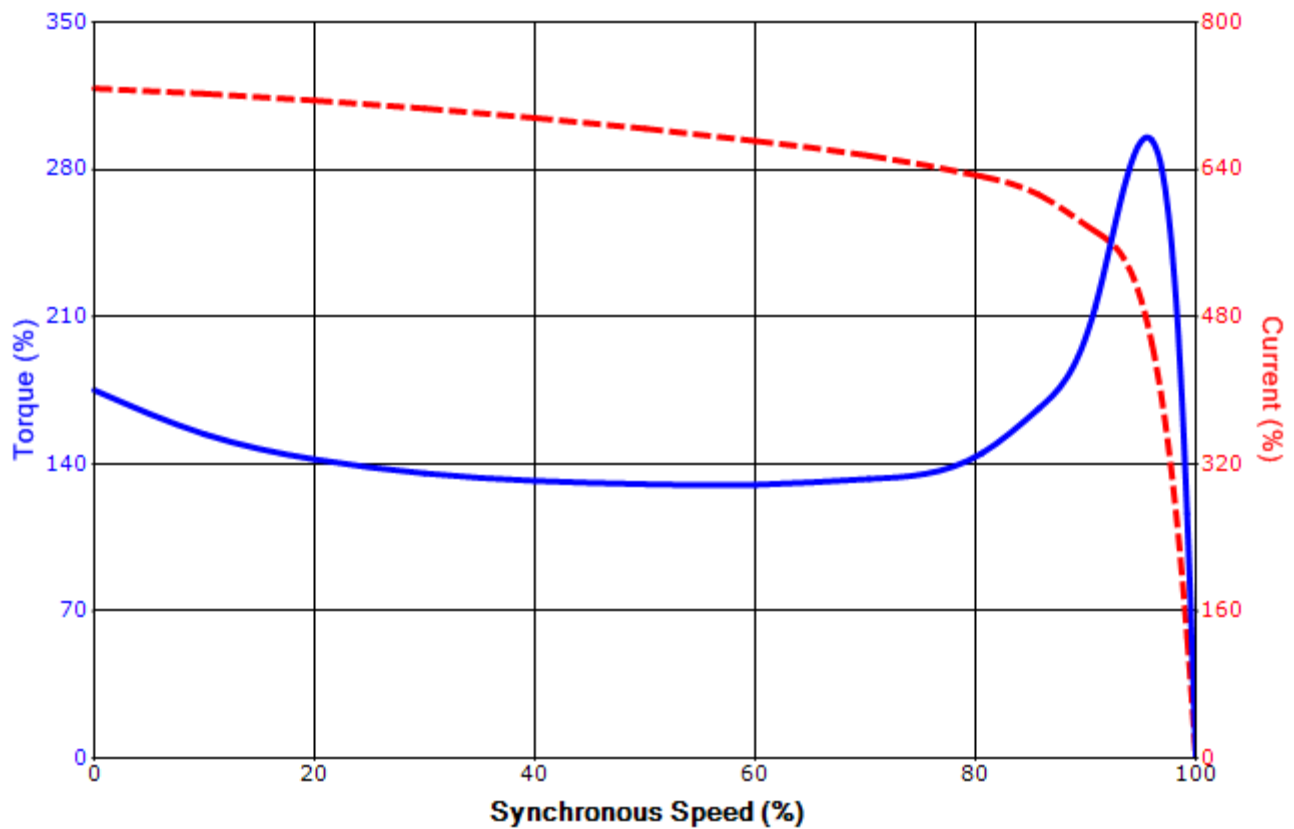
Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	7/22/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B2502VLG3UMH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	2	3575	445TSC	460	60	3	280
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	22	F	1.15	CONT	95.8	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
1825.00	42.31	367	175	135			290	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	jaustin	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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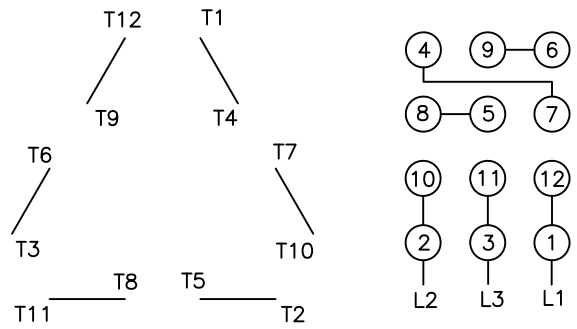
**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.