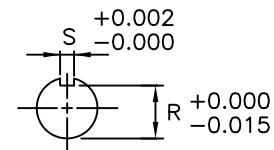
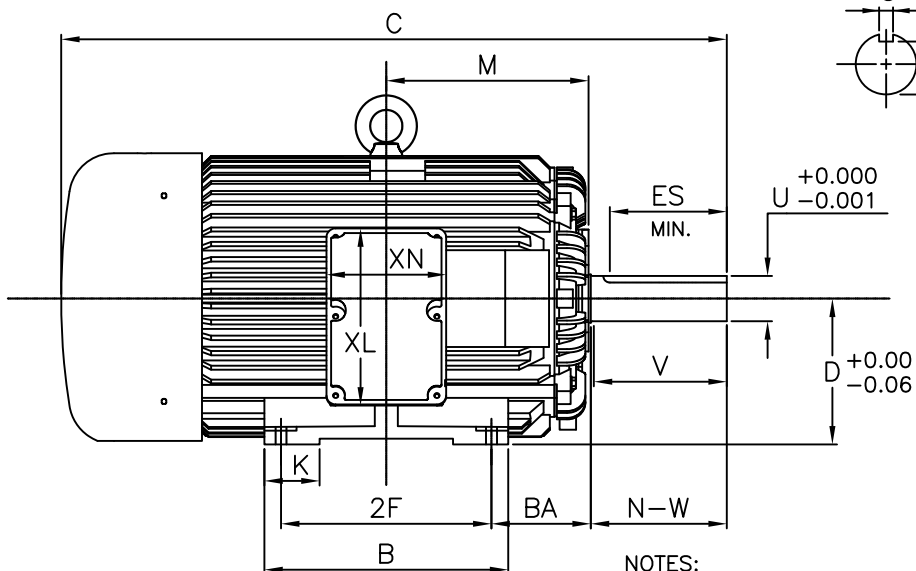
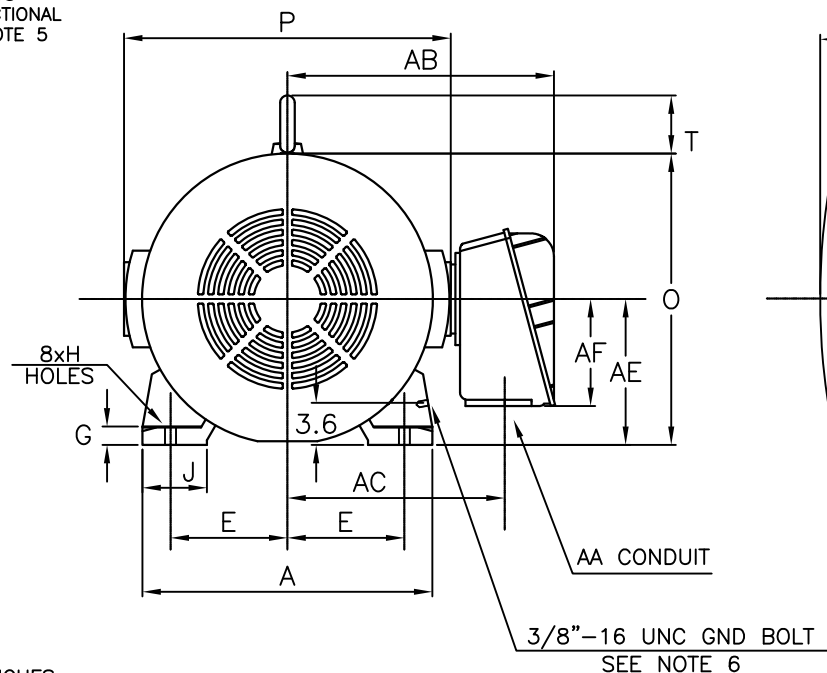


ROTATION
UNITS
BI-DIRECTIONAL
SEE NOTE 5



UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS											CONDUIT BOX						
	A	B	C	D	G	J	K	M	O	P	T	AA[NPT]	AB	AC	AE	AF	XL	XN
505US	24.9	20.9	50.2	12.50	1.5	5.6	4.8	17.3	24.7	28.0	5.2	4.00	22.9	18.6	12.5	9.2	15.2	10.2
505UZ	24.9	20.9	57.0	12.50	1.5	5.6	4.8	17.3	24.7	28.0	5.2	4.00	22.9	18.6	12.5	9.2	15.2	10.2

FRAME SIZE	MOUNTING				SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	
505US	10.00	18.00	0.94	8.5	4.75	4.50	2.875	2.450	0.750	3.00	6318C3	6318C3	4089 lbs.
505UZ	10.00	18.00	0.94	8.5	11.62	11.38	3.875	3.309	1.000	10.00	NU322C3	6318C3	4089 lbs.

NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
2. MAIN CONDUIT BOX MAY BE ROTATED IIN 90° INCREMENTS
3. KEY DIMENSIONS EQUAL S x S x 10.00 FOR UZ AND S x S x 3.00 FOR US (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
5. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE
6. FRAME GROUND BOLT STANDARD ON 841 PRODUCT

CUSTOMER: _____ MOTOR MODEL NO.: _____
P.O. NO.: _____ HP: _____ VOLTAGE: _____ RPM(SYN.): _____ Hz: _____
FRAME SIZE: _____ PRODUCT TYPE: EQP III 840 & 841
COMMENTS: _____

PER: _____ DATE: _____

TAG NO's.:
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- ☒ STANDARD (NO AUX. BOXES)
☐ RTD AUX. BOX
☐ SPACE HEATER AUX. BOX
☐ BEARING RTD's

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE ☒ PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED ☐ CERTIFIED

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOTALLY-ENCLOSED FAN-COOLED
HORIZONTAL FOOT-MOUNTED
3 PHASE INDUCTION MOTOR
F1 ASSEMBLY

XT SERIES

VISIT OUR WEBSITE AT:
www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: B2504FLF4OMHD

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1780	505UZ	575	60	3	220
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	220.0	96.3	88.3
¾ Load	187.50	139.8	167.3	95.6	87.8
½ Load	125.00	93.2	117.1	94.1	85.0
¼ Load	62.50	46.6	72.0	90.2	72.1
No Load			48.0		5.3
Locked Rotor			1460.00		28.6

Torque				Rotor wk² Inertia (lb-ft²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
738	190	150	235	149.34

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
26.3	12.4	-	NU318C3	6318C3	

*Bearings are the only recommended spare part(s).

Motor Options:

Product Family:EQPIII 840
Mounting:Footed,Shaft:UZ Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values. The declared locked rotor current has a tolerance of 20%.

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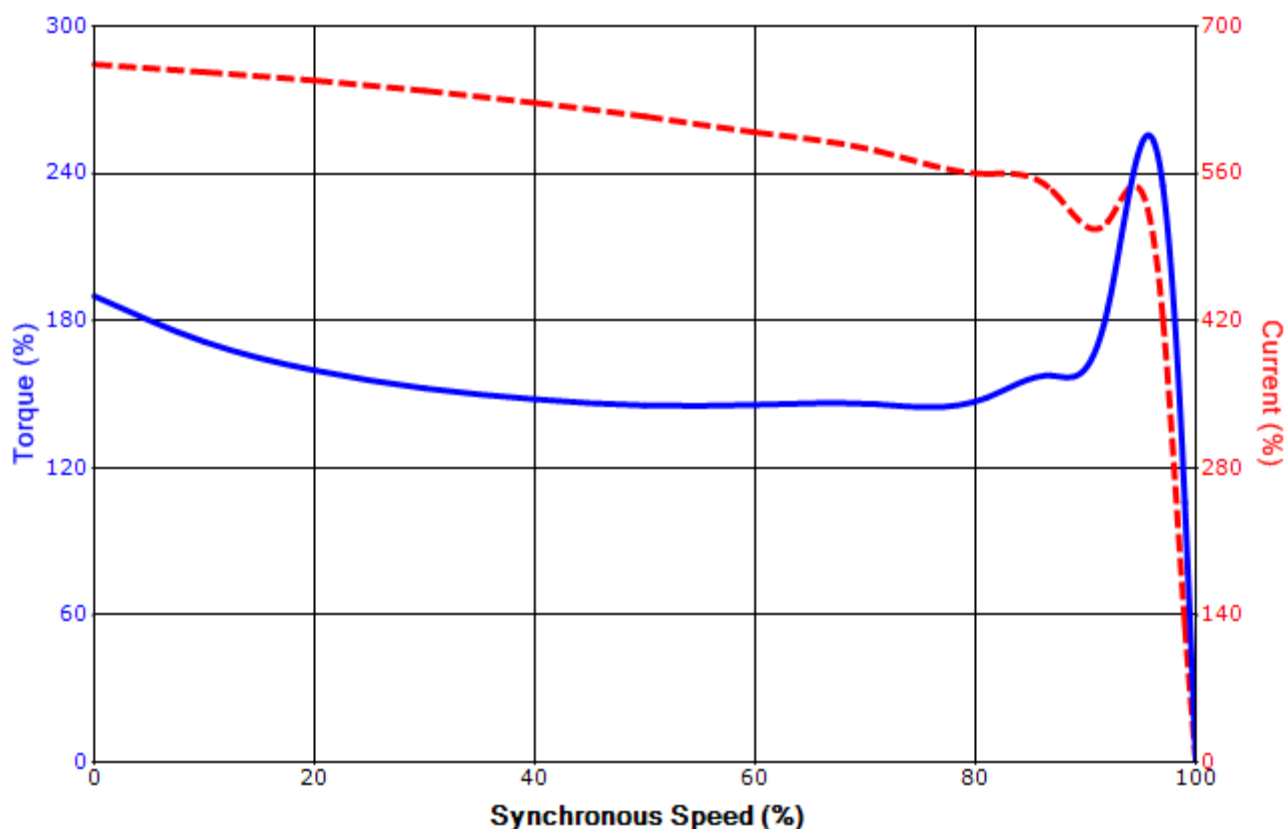
Engineering	amills	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 1
Engr. Date	2/21/2012	Doc. Approved By	M. Campbell	Doc. Issued	7/31/2013

SPEED TORQUE/CURRENT CURVE

Model: B2504FLF4OMHD

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1780	505UZ	575	60	3	220
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)		Break Down (%)		
1460.00	149.34	738	190	150		235		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

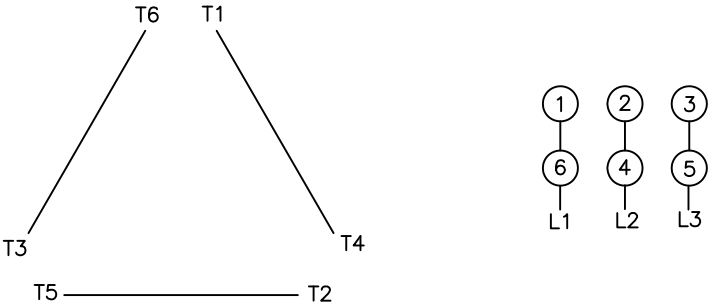
All characteristics are average expected values.

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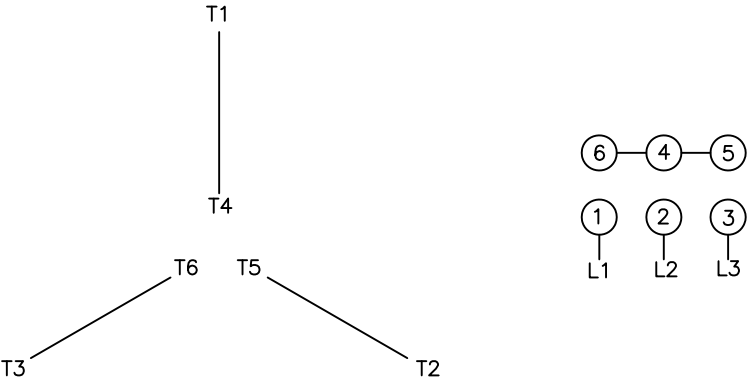
Engineering	amills	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	2/21/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

Motor Connection Diagrams
6 Leads

Across the Line Starting / Run - Delta:



Alternate Starting Connection - Wye:



Switch L1 and L2 to reverse rotation

SPARE PARTS LIST*

Model: B2504FLF4OMHD

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1780	505UZ	575	60	3	220
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	96.2	B	G	40 C

Bearings DE NU318C3 / 90RU03M3OX

Bearings NDE 6318C3 / 90BC03J3OX

*Bearings are the only recommended spare part(s).

Other than the grease used for regreasable bearings and the oil used for oil-lubricated bearings, Toshiba advises that there are no "use" parts. The only insurance spares that Toshiba suggests for these squirrel-cage induction motors are industry-standard and commercially available off-the-shelf bearings as noted above.

Motor components such as terminal boxes, fan covers and other machined parts are available on special request. In these cases, please advise our order entry department of the model and serial numbers found on the motor nameplate and a description of the needed components. With this information they will be able to furnish the current part number, price and availability.

Note: Our internal part numbers are subject to change without notice and are not published.

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.

Engineering	amills	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1125 / 0
Engr. Date	2/21/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011