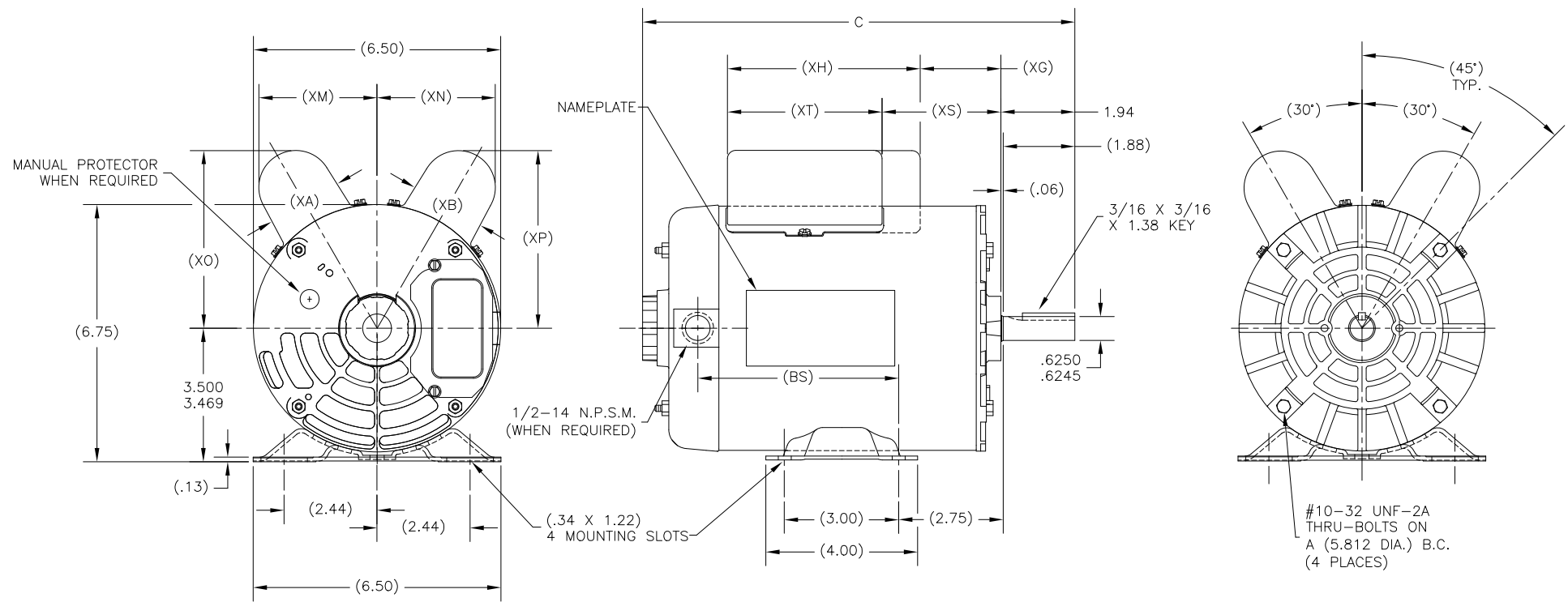


REV	ECO	REV BY	DATE	APPD	DATE
J	ECR-0213822	D.SURYAWANSHI	11/15/2021		

GRP	TYPE	FRAME	C	(BS)	(XA)	(XB)	(XG)	(XH)	(XM)	(XN)	(XO)	(XP)	(XS)	(XT)
01	CP	M56	11.34	5.27	2.01	2.01	2.12	5.06	3.09	3.09	4.64	4.64	3.12	4.06
02	CP	N56	11.84	5.77	2.27	2.01	2.37	5.30	3.33	3.09	4.92	4.64	3.62	4.06

ALL DIMENSIONS SHOWN IN PARENTHESIS ARE REFERENCE DIMENSIONS. ALL OTHER DIMENSIONS ARE TOLERANCED PER THE FOLLOWING CHART UNLESS OTHERWISE SPECIFIED.

"C" DIM. = +/- .055
 SHAFT EXT. = +/- .034
 LEAD LENGTHS = +/- 1.00
 EXTENDED THRU-BOLTS = +/- .050



GEOMETRIC CHARACTERISTICS & SYMBOLS ▭ FLATNESS - STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY (SQUARENESS) // PARALLELISM ○ ROUNDNESS (CIRCULARITY) Ⓞ CYLINDRICITY ▽ PROFILE OF ANY SURFACE ▽ PROFILE OF ANY LINE ↗ RUNOUT ⊕ TRUE POSITION ⊙ CONCENTRICITY = SYMMETRY ASME Y14.5M 1994	UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS: INCH ±.1 ±.02 ±.005 ±.0005 mm ±0.5 ±0.13 ±0.013 ANG. ±.50 DEG REMOVE BURRS & BREAK SHARP EDGES: INCH .003-.015 mm 0.1-0.4 CORNER FILLETS TO: INCH .020 mm 0.5 MACHINE SURFACES: INCH 125 mm 3.2 METRIC DIMS. SHOWN IN [BRACKETS]	DR BY: GS	08-13-1985
		APPD: MS	09-18-1986
		THIRD ANGLE PROJECTION	EDS DATE 11-11-2011 FORMAT REV G

DESCRIPTION MODEL-CFHP-56FR OUTLINE	
SIZE C	DWG NO 172831
SCALE NONE	SHEET 1