

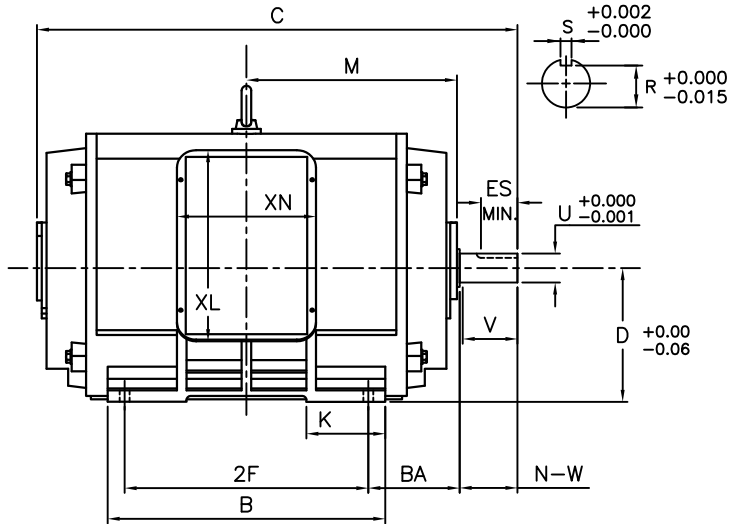
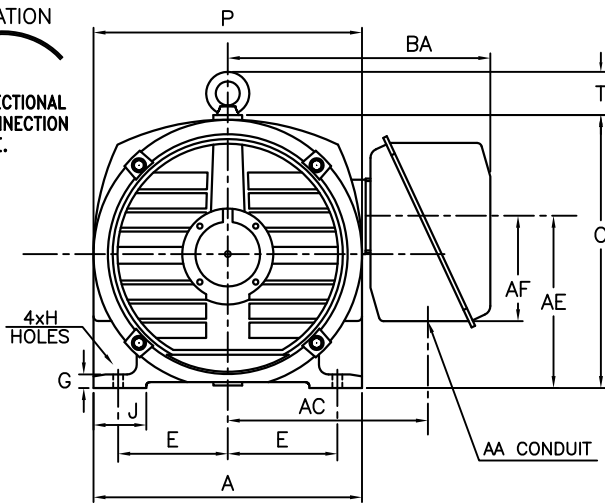
INDEX	MDSL0081-16
REV. LEVEL	1
SHEET	1 OF 1

TOSHIBA/HOUSTON

DRIP-PROOF  
HORIZONTAL FOOT-MOUNTED

Fr. 447TS  
DIRECT COUPLE

ROTATION  
UNITS  
BI-DIRECTIONAL  
BY CONNECTION  
CHANGE.



UNITS: INCHES

FRAME SIZE	MOUNTING				CONDUIT BOX						
	E	2F	H	BA	AA	AB	AC	AE	AF	XL	XN
447TS	9.00	20.0	0.81	7.50	3.00	21.6	16.5	14.1	8.7	15.7	11.4

FRAME SIZE	MOTOR DIMENSIONS										
	A	B	C	D	G	J	K	M	O	P	T
447TS	22.0	22.8	39.5	11.00	1.2	4.3	4.7	17.3	22.4	22.00	3.5

FRAME SIZE	SHAFT EXTENSION			KEY SEAT			BEARINGS		MAXIMUM WEIGHT
	N-W	V	U	R	S	ES	LS	OS	
447TS	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3	1700 lbs.

ALL DATA SUBJECT TO CHANGE WITHOUT NOTICE.  
FOR CONSTRUCTION USE ONLY CERTIFIED DATA.

NOTES:

1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT.
2. CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS AND MAY BE MOUNTED ON OPPOSITE SIDE ON SPECIAL ORDER.
3. KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY)
4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME.

CERTIFIED DATA

CUSTOMER: \_\_\_\_\_ P.O. NO.: \_\_\_\_\_ TAG NO.: \_\_\_\_\_

MOTOR MODEL NO.: \_\_\_\_\_ TOSHIBA FILE NO.: \_\_\_\_\_

HP: \_\_\_\_\_ RPM (SYN.): \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ Hz: \_\_\_\_\_

FRAME SIZE: \_\_\_\_\_ LOG NO.: \_\_\_\_\_ LOG REV. LEVEL: \_\_\_\_\_

REMARKS: \_\_\_\_\_

PER: \_\_\_\_\_ ISSUE DATE: \_\_\_\_\_ SUPERSEDES: \_\_\_\_\_

**TYPICAL MOTOR PERFORMANCE DATA**

Model: F2504VLF3JF

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1775	447TS	2402/4160	60	3	57/33
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	93.6	A	H	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	250	186.4	32.4	94.3	84.0
¾ Load	187.50	139.8	25.7	93.6	80.0
½ Load	125.00	93.2	19.8	91.9	70.5
¼ Load	62.50	46.6	15.2	86.3	49.1
No Load			11.5		5.0
Locked Rotor			239.00		32.5

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
740	215	125	250	73.39

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
8	1	-	6318C3	6318C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:ODP & WP-I  
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

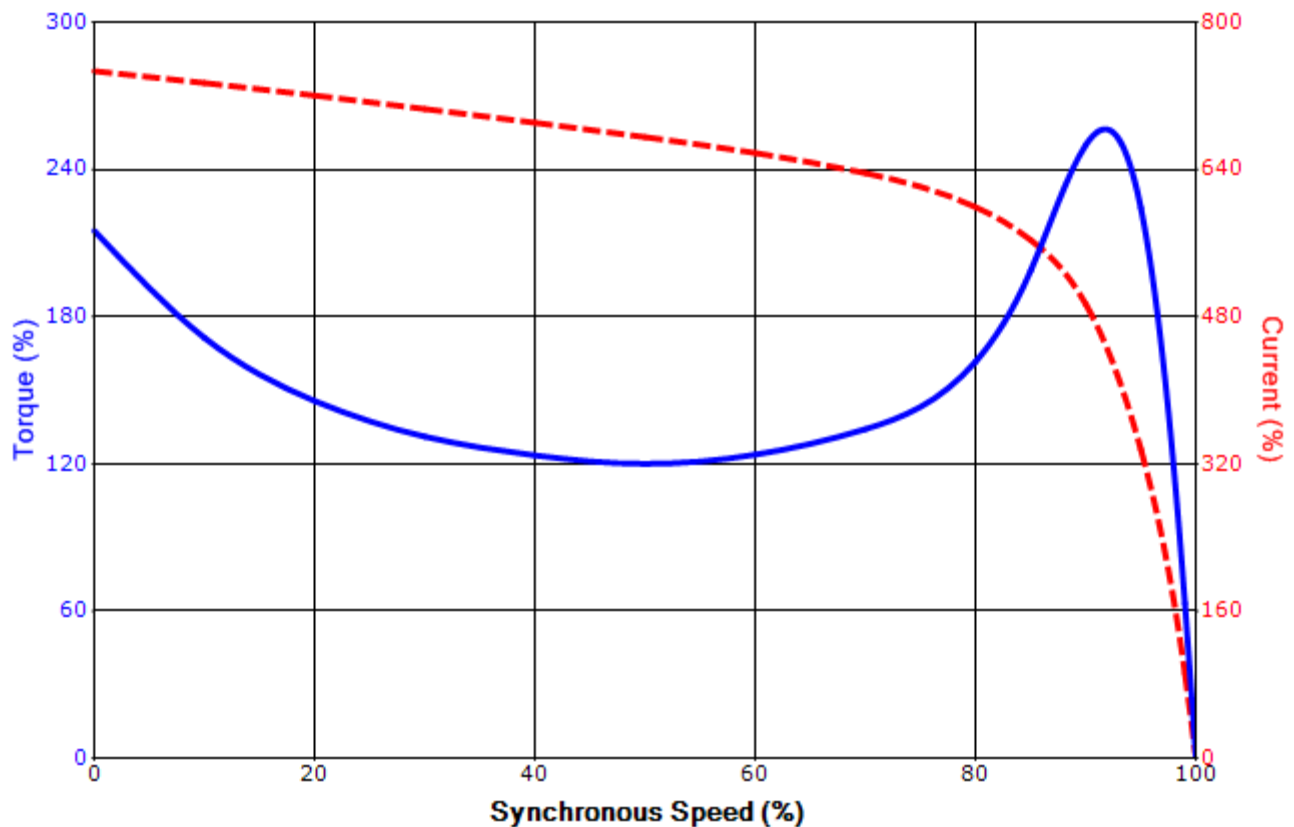
Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	8/1/2013	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: F2504VLF3JF

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
250	186	4	1775	447TS	2402/4160	60	3	57/33
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	93.6	A	H	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
239.00	73.39	740	215		125	250		

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	gminetos	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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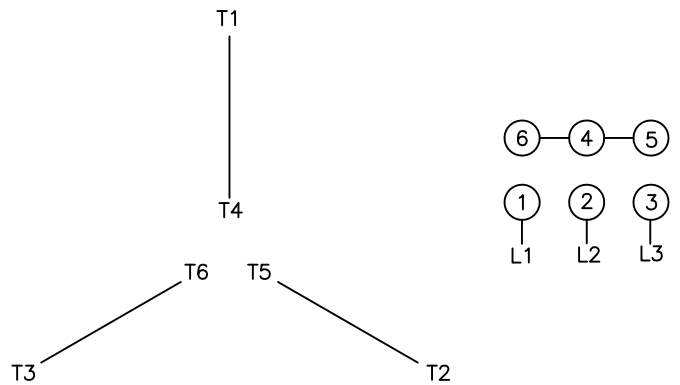
**Motor Connection Diagrams**  
6 Leads

Across-the-Line Starting / Running Connections

Low Voltage – Delta



High Voltage – Wye



Switch L1 and L2 to reverse rotation