



(3) 1.13 KOCKOUTS

MAXIMUM FACE RUNOUT TO BE .004 T.I.R.  
 MAXIMUM PILOT ECCENTRICITY TO BE .004 T.I.R.  
 PERMISSIBLE SHAFT RUNOUT TO BE .002 T.I.R.

DASH NO.	"C"	"AD"
800	15.09	4.13
850	15.59	4.63
900	16.09	5.13
950	16.59	5.63
1000	17.09	6.13
1050	17.59	6.63
1100	18.09	7.13
1150	18.59	7.63

GASKETS THROUGHOUT

NO.		REVISION	BY & DATE	CHK	ANG	TOLERANCES UNLESS SPECIFIED	DEC.	INCHES	MARATHON ELECTRIC		DRAWN	DATE				
03		ADDED 800 DASH VALUE	KK 02/23/2011			.XX	±.03		TITLE		WV	12/13/07				
02		SHAFT RUNOUT WAS .004,CBOX SCREWS CHANGED	VV 5/20/2009			.XXX	±.005		OUTLINE - 180JM FRAME TEFC - RIGID "C" - JM PUMP		CHK					
01		ADDED .19 SQ. X 1.50 KEY	GWS 3/12/08			.XXXX	±.0005		SCALE		APPD	1=2				
MATERIAL											REF					
FINISH											FMF	1841TFW8917				
REV. PREV																
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											DIST	B	035597	03		